

Maize production training manual





PREFACE

Government of Uganda, through Ministry of Agriculture, Animal Industry and Fisheries (MAAIF) has been implementing agricultural sector development and strategy investment plan that prioritized Maize as important strategic crop to address food security and household income in Uganda. Farm Africa, Alliance for Green Revolution in Africa (AGRA) and other collaborating partners including District Local Governments, Japan International Cooperation Agency (JICA) etc. are strengthening market preferred and nutrient dense and climate smart varieties in Eastern Uganda as well as enhancing Maize production, quality and competitiveness of local Maize.

A key component of the project involves capacity building of the Village Based Advisors (VBAs) and Extension workers in the Maize value chain including farmers and traders. AGRA project will train 100 VBAs and 50 extension workers who will reach 12,000 smallholder farmers in Eastern Uganda. The smallholder farmers are great assets in enhancing Maize production and productivity since they dominate the sector

This Maize manual will be used by Farm Africa Village based Advisors and Government Extension workers to help improve Maize crop management. This version contains more photos to help our farmers comprehend more about better Maize farming techniques. The revised version also contains editions such as "Farm record keeping" to assist farmers manage their production costs and enhance their income.

It is our wish that farmers, Village Based Advisors and Extension workers best utilize this manual and use practical experiences to provide feedback to better revise the book for future version. We thank all the readers and users of this manual as we work together to improve Maize production and productivity in this country.

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ACRONYMS AND ABBREVIATIONS

CBO Community Based Organisations

CSP Climate Smart Practices

CT Conservation Tillage

DAP Di Ammonium Phosphate

EAC East African Community

EAS East African Standard

EIL Economic Injury Level

GAP Good Agricultural Practices

GHP Good Hygiene Practices

GMP Good Manufacturing Practices

Ha Hectare

ICT Information Communication Technologies

IPM Integrated Pest Management

MAAIF Ministry of Agriculture, Animal Industry and Fisheries

NAADS National Agricultural Advisory Development Services

NARO National Agricultural Research Organization

MC Moisture Content

MFIs Micro Finance Institutions

MT Metric Tones

MTIC Ministry of Trade Industry and Cooperatives

NGO Non-Government Organization

PHH Post -Harvest Handling

QDS Quality Declared Seed

UCOP Unit Cost of Production

UNBS Uganda National Bureau of Standards

WFP World Food Program

WRS Warehouse Receipt System

Module One:

Introduction and Background

1.1. Importance of maize

Maize is an important food and income security crop that supports the livelihoods of millions of small-scale farmers in Uganda. Production of maize has increased from 2.8 million MT (2015) to 4 million MT (2017). Its importance is associated with increasing demand and a favourable climate that enables two cropping seasons in a year. Increased demand for poultry products due to rising incomes has further increased demand for maize as animal feed.

This implies that there is a large local potential market for maize. Maize is also a staple food for many people in neighbouring countries, especially Kenya, which is a major importer of Ugandan maize grain. For example, Kenya alone demands an average of 600,000 MT annually and this is likely to rise to 1,000,000 MT, hence increasing demand in the regional market.

1.2. Ecological Requirements

Maize can be grown on a wide variety of soils, but performs best on well-drained, well-aerated, deep, warm loams. It is well adapted to warm conditions, with an optimum temperature range for plant growth of 30°C–34°C. Temperatures below 10°C and above 40°C result in poor growth and death of the maize plant. Maize prefers rainfall of 500 to 600 mm as the optimal range, well distributed over the growing season.

1.3. Challenges and Opportunities

Maize production, productivity, and quality have stagnated due to several biotic and abiotic factors, including pests and diseases, declining soil fertility, drought stress, and inadequate extension services, among others. Average yields have remained as low as 2.2–2.5 MT/ha, compared to a potential of 8 MT/ha. The quality standards of maize grain produced are generally low, and post-harvest losses during harvesting, transport, storage, and processing are relatively high. This, coupled with aflatoxin contamination, renders Ugandan maize uncompetitive in the regional market.

Addressing constraints associated with the maize subsector requires that all value chain actors, from production to consumption, be provided with relevant technologies, skills, and up-to-date extension information. Farmers hold the key to food security and nutrition; improving both the yield and quality of maize in Uganda will go a long way in addressing development challenges.

1.4. Maize Value Chain Actors and their Roles

In the maize value chain, the main market actors include producers (farmers), rural aggregators/traders, large buyers/exporters, millers, and consumers, while the support service actors include input suppliers, transporters, extension service providers, and financial institutions. All these actors interact, either directly or indirectly, with maize products at various nodes of the chain.

Module Two:

Pre-Planting and Planting Activities

This module covers recommended pre-planting and planting activities for maize production. These are site selection, land preparation, basal fertiliser application and planting

Maize production requires proper management practices to attain its potential yields. Maize takes 105 to 210 days from planting time to maturity. To attain high yields, there is need to apply Good Agricultural Practices (GAPs). GAPs are a set of practices for crop cultivation and farm management that help farmers to best use resources to achieve high yields while minimising costs of production. GAPs are the foundation for better yields and a profitable maize production venture.

GAPs should be observed at all stages of maize production right from site selection, land preparation, seedbed preparation, seed selection, planting, weed management, soil fertility management, harvesting, postharvest handling and storage.

2.1. Planning at Household Level

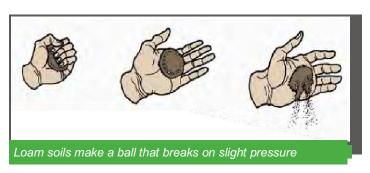
At the household level, it is essential for both the husband, wife and other family members to engage in joint planning and decision-making regarding maize production. This includes the choice of variety, intended use (food or income), acreage, and planting schedule. This collaborative approach fosters shared ownership, strengthens family cohesion, and supports sustainable farm management. Joint planning and inclusive dialogue support households to optimise both food security and income generation, while promoting gender equity in agricultural decision-making.

2.2. Site Selection

Maize production requires a suitable site that will support optimal maize growth through the life cycle of the crop.

The recommended site for maize planting should have the following:

- Deep fertile well drained and aerated, sandy loams or loamy soils which are fertile.
- An optimum soil pH 5.0 7.0.
- Signs of soil fertility such as presence of indicator plants e.g. elephant grass, Guinea grass (Panicum maximum), Commelina sps.
- For steeply sloping areas, consider contour hedgerows and terraces along the contour to stabilize the soil and minimise the runoff.





During site selection avoid the following:

- Waterlogged areas because maize does not tolerate waterlogged places.
- Very sandy soils
- Soils that are compacted (clay) and too alkaline

2.3. Soil Testing

It is essential to assess soil health before any soil management operations are implemented. Constraints such as soil acidity and soil nutrient deficiency can lead to significant reductions in crop yields. The soil pH and nutrients levels can be determined by conventional soil analysis in addition to observation methods of crops growing in the field.

Soil testing is an essential crop management decision-making tool that enables to:

- Determine acidity level (soil pH)
- Identify any soil nutrient deficiencies
- Estimate fertiliser requirements for target yields
- Estimate the cost of fertiliser needed and the returns

In the field, a soil testing kit can be used and for further analysis, soil samples should be taken to a recommended laboratory to inform on nutrient deficiency.

ALWAYS get advice on how to test soils from Agricultural extension workers and Village Based Advisors



2.4. Land Preparation

Land preparation involves; bush clearing, removal of tree stumps, termite mounds, and ploughing. Maize requires warm and moist soil, well supplied with air, and fine enough to allow rapid germination of the seeds, proper growth of roots to absorb the available soil nutrients. Well prepared seedbed reduces on the number of weeding times.

2.4.1 Timing of land preparation

The timing of land preparation is extremely important. Land preparation should begin either at the end of the harvesting period or at least three weeks (21 days) before planting to allow breakdown of organic matter. Land should be ploughed at least twice to obtain a fairly rough seedbed. The farmer should avoid excessive tillage as it damages the soil structure (clods) leading to soil erosion.

If the site is very bushy, first clear land by slashing down all plants, leave them on the ground, then plough the plant residues into the soil using appropriate equipment. This will help soil to conserve moisture, improve the water-retention capacity, water-infiltration capacity and increase soil fertility.



If the field was previously covered with weeds like Amaranthus spp, which produce a lot of seeds, then the land needs to be prepared early in the season.

This will encourage most of the weed seeds to germinate as soon as the soil gets any moisture. The field can then be lightly tilled down or sprayed with non-selective herbicides before maize is planted.

DO NOT BURN PLANT RESIDUES:

This destroys plant nutrients from the residues which cannot easily be replaced.



2.4.2. Methods of Land Preparation and Related Equipment

Seedbeds for maize production are prepared either using the conventional tillage procedures or conservation tillage.

1. Conventional tillage:

The farmer uses equipment like hand hoes, animal traction, and conventional and walking tractors to till land.

- a) The hand hoe is the most commonly used equipment by small holder farmers though it is slow and labour intensive.
- b) Animal traction: This involves use oxen to plough land, although it is not suitable under heavy soils and steep terrain. This method is the most appropriate, affordable, reliable and proven technology for small and medium scale farmers.
- c) Conventional tractors open extensive land for commercial farming.
- d) Walking tractors (power tillers) can be used by small and medium scale farmers.





If ploughing is to be done using oxen or tractor, care must be taken to work the land when it is dry

2. Conservation Tillage (CT)

CT is also referred to as no-till/zero till, minimum /reduced till, and ridge (ripper) till. It is an agricultural management approach that aims to minimise the frequency or intensity of tillage operations in an effort to promote certain economic and environmental benefits. The principle of conservation tillage involves maintenance of at least 30% surface soil cover through retention of crop residues. Retention of crop residue protects the soil from direct impact of raindrops and sunlight while the minimal soil disturbance enhances soil biological activities as well as soil air and water movement.

Under CT, use of non-selective herbicides is paramount. Depending on the area to be tilled, remove all tree stumps and other barriers like anthills. If the area is covered with thickets, first slash down the bush, wait for the new germination of weeds and then spray them with herbicides (Round-up, Weed master, Mamba, and Weedall).

CT allows timely planting at a reduced cost, improves soil structure, increases water infiltration and soil moisture retention. In addition, it creates more soil organic matter, controls weeds, reduces soil erosion, reduce labour and energy requirements.

Under CT, the farmer should adhere to the adequate planting depth since the seed needs more energy to penetrate the sub-soil with its roots and the top soil with its shoot as compared to a ploughed field.

Conservation tillage is suitable for all categories of farmers and higher returns are realized if GAPs are followed.

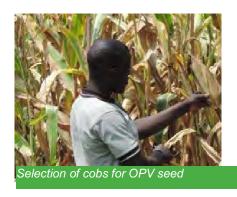
Application of manure

Compost or animal manure should be added earlier after the first cultivation in land preparation to allow for adequate decomposing. At second ploughing, the manure is churned into the soil prior to planting. Compost manure is applied at a rate of 4 - 6 tons per acre.

Under CT, the compost manure is applied to the holes/basins where the maize seeds are to be planted.

2.5. Source of Quality Seed

High maize yield begins with good quality seed. Farmers should always be advised to use improved quality seed (Annex 1). The seed should be bought from recognised seed companies or their registered and licensed stockists.





2.5.1. Choice of Suitable Maize Varieties

There are two categories of maize varieties in Uganda: Open pollinated varieties (OPVs) and hybrids (see annex 1). Improved OPVs are higher yielding than traditional varieties and seed can be recycled for two years by the farmers without a reduction in yield.

Selection should be done before harvesting by marking the best plants with sticks or ribbon. The plants should have big healthy grains, no signs of disease or pest attack on stems, leaves and grains.

The plants should be harvested separately, dried and stored for the next season. While in storage check frequently for any signs of pests and disease attack.

Hybrid varieties under good management yield more than OPVs. However, hybrid seed has to be bought every season. Recycling hybrid seed reduces yield potential.

2.5.2. Criteria for Variety Selection

Advisor

Selection of maize varieties to be grown will depend on the factors listed below:

- Adaptability and yield potential: Maize is produced under a
 wide diversity of conditions. A farmer should select seed
 variety that is adaptable to the prevailing production conditions
 but at the same time gives yields that measure up to the
 potential of the seed.
- Resistance to Pests and Diseases: A wide range of pests and diseases will attack the maize crop at the different stages of its growth cycle. A farmer should therefore select a variety that
 - can tolerate both pest and disease attack. Several tolerant maize varieties have been developed by NARO (Annex 1).
- Length of Growing Season: The length of the growing season of varieties plays an important role, especially when there is unpredictable variation in the amount and distribution of rainfall. Farmers should use varieties that have early maturity period and drought tolerant

Always seek advice from registered extension service provider or certified seed company agent/village Based



Farmer buying improved seed from a certified stockists

2.5.3. Attributes of quality maize seed

- Uniformity
- High germination rate > 85%
- Well dried to 13% moisture content
- Purity 98%: Ensure all seeds are of the same variety
- Clean: not mixed with foreign matter like stones or dirt, or other seeds
- Not damaged, broken, shriveled, mouldy, or insect damaged
- Not rotten or discoloured faded
- All non-conformity should not exceed 2%.

2.5.4. Steps in Conducting Germination Test

It is important to use seeds that will germinate and give healthy plants; therefore, seeds should be tested for their ability to germinate.

- A week before planting, take a sample, count off 100 seeds randomly.
- Put the seeds in a container with sand. The container should be pierced at the bottom to let water drain
- 4 Keep the seeds moist, but not wet. Too much or too little water can prevent seed germination
- After 7 days, carefully dig the seedlings up from the sand, put them on a paper and count seedlings in each category below:

6

- a. Normal seedlings: Well-developed roots, stems, leaves,
- b. Abnormal seedlings: Have any of the following signs: no root, weak roots, no leaves, weak leaves,
- c. Rotten, diseased and unviable seeds which have not germinated.

Record your results as shown in Table1 below.

Table1: Seed Germination Tests Results

Batch	Total ≠ seeds	Normal seedlings	Abnormal seedlings	Rotten, diseased, unavailable
Container 1	100	X	Υ	Z

If about 10 seeds (10%) have failed to germinate (90% germination) then use the recommended seed rate.

If germination is below 90% but above 85%, increase the seeds per acre at planting following calculation below:

Recommended seed rate = 10 kg per acre

Percentage germination = 85%

Adjusted seed rate = $(100 \div 85) \times 10 \text{kg} = 12 \text{kg}$

The new seed rate will be 12 kg per acre

If germination percentage is below 85%, reject the seed.

Always report back to the stockist, extension worker or the seed company (supply)/village-based advisor within 10 days after planting in case of germination failure.

2.6. Planting

Planting should be done on the onset of rains. Early planting takes advantage of the nitrogen flush effect which is the release of accumulated nitrogen in the soil during the dry season.

Normally, the first season of planting is in March and harvesting is in July to August, while the second season is from August to January (Annex 2). Farmers should avoid late planting since it leads to increased incidences of pests and disease attacks hence reduced yields.

Plant in lines (rows) in order to achieve optimum plant population and also ease field operations like weeding, spraying and harvesting.

To ensure proper spacing for a maize monocrop, mark out the field using marked strings at 75 cm for spacing between rows. Place pegs at each 75 cm spot and a string marked at every 60 cm for spacing between holes till the end of the field

Plant two seeds per hole at every 60 cm mark along the string. This takes 10kg of seed per acre and optimum plant population of 21,000 plants. At a spacing of 75 cm (2.5 ft) by 30cm (1foot) and one seed per hole, the farmer still uses 10kg of seed per acre and optimum plant population of 21,000 plants.

Spacing of maize depends on the soil fertility, plant type and growth habits, rainfall, purpose for which the crop is intended for and cropping pattern.





Optimum plant population is critical because:

- It also provides a favorable environment for crop growth and optimum yield output
- It reduces competition among the plants
- It reduces pests and disease pressure

Intercropping

Maize can be intercropped with legume crops such as beans, soybeans, peas.

Where intercropping is done, adjust the inter-row spacing as shown below:

- One row of maize with three rows of beans at 120cm.
- by 60cm and two seeds per hole
- One row of maize with two rows of beans with at a spacing 100cm by 25 cm for maize and 50cm by 10cm for beans
- Two rows of maize with two rows of beans.



2.7. Planting Depth

The speed at which seeds germinate and emerge out of soil depends on planting depth, soil moisture and temperature. For uniform plant growth, ensure uniform planting depth. For moist soils place seeds at a depth of 2-3 cm, and for dry planting, place seeds at a depth of 5-10cm (deep seed placement under dry planting is recommended so that seed germinate only after adequate rains).

2.9. Methods of planting and related equipment

Traditionally, farmers in Uganda use hand hoes. For ease of work, farmers should work in teams of three people: one for digging holes, the second for placing fertilisers and covering them with a thin layer of soil, and the third for placing seeds and doing the final covering.



Jab planters: The planter is manually operated, and the advantage is that it digs the hole, places fertiliser, seed and covers it.

Planting basins

Planting basins are small pits in the ground used for planting many types of crops. They are about 15 cm wide, 30–35 cm long, and 15 cm deep – about the size of a man's foot.

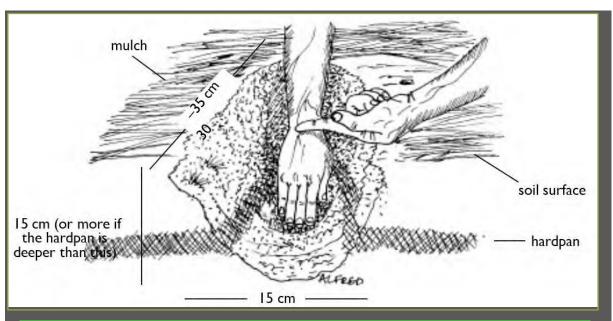
Planting basins can be dug at any time during the dry season, so they are ready for planting at the beginning of the rainy season.

Basic equipment needed

- A hoe, long string (for measure off the correct distance between the basins e.g 60 cm for two seeds). Tie knots in the string or clamp bottle tops to the string at the correct intervals with pliers.
- Two sticks to mark rows and two strong pegs to hold the string at both ends.

Making basins

- Stretch the rope across the field, at right angles to the slope, and fix both ends in place using
 the two pegs. Keep the string well clear of the ground so that it stays straight despite any
 vegetation. The knots or bottle tops mark where to dig each basin They act as guides for
 accurate spacing, since you will use the same basins again and again in the following seasons.
- Starting at the first knot or bottle top at one end of the string, dig a rectangular basin about 15 cm wide and 30–35 cm long (about the size of a man's foot). The basin should be about 15 cm deep (about as deep as your hand). If there is a hardpan, make sure you dig deep enough to break through it.



Close-up of a planting basin. The hand shows how deep the basin is: it should break through the hardpan

- At the next knot or bottle top, dig another basin the same size. Work backwards along the string so you do not tread on the basins you have already dug.
- When you reach the end of the row, use the sticks to measure the distance to the next row.
 Move the pegs and stretch out the string again between them. Stagger the holes so they are
 not directly next to the holes in the previous row. This will help catch more rainwater and stops
 it from running away downslope.

Apply well composted manure or fertilisers about 2 weeks before planting.

Manure: Put 1-2 drink cans of manure (400g) in each basin. This amounts to 4 tons of manure per acre.

Compound fertiliser: Put a small container (5-7 g) of compound fertiliser in each basin.

NB compound fertiliser may be applied at planting time instead of 2 weeks beforehand.

After you have applied manure or fertiliser, use a hoe to partially fill the basins with soil. Leave the

surface about 5 cm (2 inches) lower than the original ground level so water can collect in the basins. Plant 2 seeds per basin.

Mechanised planting

For mechanised planting, animal traction and tractors mounted with special equipment for planting are used. It involves digging of holes, placing of fertilisers, placing of seed and covering simultaneously. Check the equipment well before use and make proper adjustments. Always read the operator's manual and seek advice from the suppliers for effective usage.



2.10. Basal Fertiliser Application

In case of poor soils, farmers should apply basal fertiliser (organic and or inorganic) at planting. Use only recommended fertilisers especially after testing your soils. Follow recommended application rates e.g. 50 kg of DAP per acre (one bottle cup per hole) depending on initial soil fertility status, use crop specific fertilisers (blended fertilisers) where available.

Always cover the fertilisers lightly with soil before placing the seed, because most fertilisers are corrosive.

After planting, inspect your field 3 to 4 days after germination to ensure that a healthy crop is produced. Any gaps in the row because of seed failing to germinate or other seedling damages should be addressed immediately by gap filling.

Module Three:

Crop Management Practices

This module focuses on management practices during crop growth and includes weed management, soil fertility management and pests and disease control.

3.1. Weed Management

Effective weed control is a prerequisite for high maize yields. Early control of weeds recommended at 2-3 weeks after planting is extremely important, because the root system of the plant develops at this stage and some weeds secrete chemical inhibitors which limit plant growth. It is also recommended to weed 5-6 weeks after planting to avoid weeds to adversely affect the quality of the crop. Control of weeds can be manually done using hand hoes, hand pulling, mechanical weeders or by chemical means.

3.1.1. Weeds and their effect on maize

Weeds are plants that grow where they are not wanted. It is very important to control weeds in the early stages of crop development to avoid their effects on the crop.

Effects of weeds on maize

- Weeds reduce yield by competing with the maize crop for minerals, light and moisture especially during the early stages of crop growth.
- Some weeds are alternative hosts of pests and diseases
- Some weeds are parasitic and poisonous to maize e.g. Striga weeds. A thick growth of weeds in maize makes harvesting difficult.





3.1.2. Categories of weeds

Annual weeds: These complete their life cycle within one season. In most cases, the seeds produced by annual weeds will germinate very fast and even grow faster than the maize crop itself. The weeds will interfere with the growth of the crop during the critical period of the first three weeks. Annual weeds also produce a lot of seed which can survive and germinate the following season.

The most dangerous weed in maize garden is the Striga sp. Other examples of annual weeds include blackjack, goat weed, wandering jew etc.

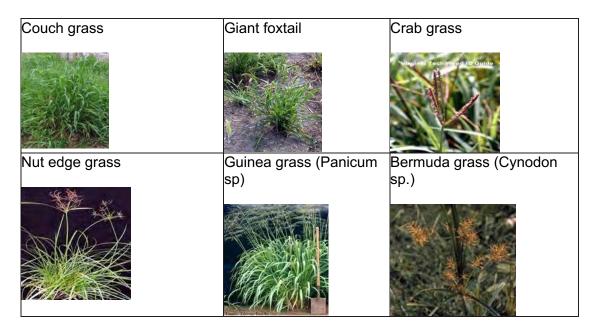
Striga is a parasitic weed and can cause up to 100% of maize yield losses at farm level. It is common where soil nutrients have been depleted. The weed seeds are normally dispersed by wind, water, man, farm machinery and contaminated crop seeds. Each striga plant can produce up to 500,000 seeds which remain viable in the soil for over 10 years. The seeds normally germinate only in response to chemical stimulants exuded by the host roots. Once germinated, the weed establishes parasitic attachments with the root of the host and starts deriving all nutrients from the host.

Perennial weeds: These carry on from one season to another. The weeds persist in maize garden all time every year and reproduce through roots and stems. It is very difficult to control perennial weeds using mechanical methods because only the top of the weed is cut, the bottom continues consuming the nutrients and water meant for the maize plants. Perennial weeds should be controlled early before the beginning of the planting season.

Examples include couch grass, spear grass, etc., as shown in table 2 below.

Table 2: Common weeds in maize field

Annual Weeds		
Striga sp (witch weed)	Rag weed (Ambrosia sp)	Lions ear
Blackjack	Pig weeds	Amaranthus sp. weeds
Wandering jew (Commelina	Galinsoga sp	Velvetleaf
sp)		
Perennial Weeds		



3.1.3. Methods of weed control

Weed management must be addressed with a holistic approach and begins with correct land preparation. Identification of the main weed types will determine the correct control methods to use. The common methods of control include cultural practices, mechanical practices and application of chemicals using selective herbicides.

Preventative and cultural weed methods refer to any technique that involves maintaining field conditions such that weeds are less likely to become established and/or increase in numbers. They include use of clean seed (uncontaminated by weed seeds), site selection, land preparation, timely planting, soil fertility management, proper spacing, crop rotation, mulching etc.

Manual weed control involves the use of farm tools and equipment like hoes, rakes, fork jembes, and pangas, among others. It should be done carefully to avoid damage to the crop.

Mechanised weed control involves use of mechanised farm equipment such as ox-traction weeders and tractor weeders (tines) that remove weeds from the farm. Maize must be planted in rows and weeding should take place at a particular crop growth stage.

Chemical control either speeds up, stops, or changes the weed's normal growth patterns. This in turn causes the leaves, stems and roots to dry out.

Herbicides are very effective if used properly. Farmers using herbicides need to know the type, the correct dosage and stage to apply the herbicide. All safety precaution measures need to be adhered to and all label instructions strictly followed.

Advantages of chemical weed control

- Herbicides are very effective and take a short time to work.
- Reduces the amount of tillage hence labour saving.
- There is no root damage and no soil disturbance to bring more weed seeds to the surface for germination.

Herbicides are a must use under zero or minimum tillage.

If the incorrect herbicide is used, the consequences could be disastrous. Herbicides are also expensive and may be a health hazard (poisonous) to the user when not properly used.

Only selective herbicides should be used during weeding. Selective herbicides act against weeds by killing all other plants and leave only maize to grow. The herbicides are translocated in the plant system of the affected weeds. Selective herbicides are most effective if applied on weeds when they are actively growing. Examples include 2,4-D, Tembofrione, Auxo, Maguguma (Annex 3).

Always wear protective clothing when using herbicides. Apply herbicides at the recommended rates (refer to module 4)

Where Striga is a problem:

- Hand weed regularly (but this is labour intensive) and burn all the weeds.
- Practice crop rotation.
- Intercrop maize with "Striga chaser" Celosia.
- Inter crop with legumes like cowpea and pigeon pea these can cause suicidal germination of Striga seed.
- Intercrop with Desmodium to reduce seed bank of Striga in the soil (push and pull).
- Use tolerant varieties e.g Kayongo Go.
- Boost plant health through manure/fertiliser application.

3.2. Improvement and Management of Soil Fertility

Plants need nutrients and water to grow and give good yields. Most of the nutrients come from the soil and hence soils have to be fertile to sustain plant yields.

Fertile or healthy soil should:

- Be deep enough and well drained.
- Have good structure, texture and well aerated for proper root development.
- Have a favorable soil reaction (i.e. degree of acidity and alkalinity pH range 5.5 to 6.5 for most crops).
- Have a good supply of both available and reserve plant nutrients.
- Be able to store soluble nutrients.
- Contain sufficient organic matter >2%.
- Support a wide range of micro and macro-organism (fauna and flora).

3.2.1. Causes of Soil Nutrient losses/Soil infertility

Nutrient mining is the removing of more essential nutrients (from the soil through crop harvest, soil erosion, etc.) than what is replaced through addition of organic and inorganic fertilisers. This is caused by:

- a. Loss of soil cover by destruction or removal of crop residues.
- b. Accelerated loss of soil organic matter through destruction of vegetation, ploughing, burning of crop residues, decomposition etc.
- c. Poor soil physical properties leading to limited water infiltration and restricted rooting caused by

soil compaction, soil erosion and leaching.

d. Unusually low or high soil pH levels.

3.2.2. Essential plant nutrients

Nutrients that are required for the entire plant growth cycle are called essential nutrients. Deficiency of any one of these will make the plant have limited growth, affect flowering and or seed formation. The essential plant nutrients are divided into two groups: macro nutrients and micronutrients.

- Macronutrients are required by plants in relatively large quantities are nitrogen (N), phosphorus (P), and potassium (K), sulfur (S), calcium (Ca), and magnesium (Mg).
- Micronutrients (Trace elements) are required in small (or micro) amounts by plants. They include manganese (Mn), iron (Fe), boron (B), zinc (Zn), copper (Cu), molybdenum (Mo), etc.

3.2.3 Signs of major macro and micronutrient deficiency in maize

Nutrient deficiency in soil can lead to reduced yield in maize. This requires the farmer to routinely scout through the maize field to identify nutrient deficiency symptoms and take corrective actions to mitigate losses. The signs of major macro and micronutrient deficiency in maize are described in the table 3 below.

Table 3: Signs of major macro and micronutrient deficiency in maize

Role	Deficiency signs	
Nitrogen (N)	Lower leaves have yellow mid-rib; Entire plant has a light green color	
Potassium (K)	Symptoms appear on bottom or older leaves; yellow and brown margins beginning at leaf tips	
Phosphorus (P)	Purple margins: symptoms appear on older/bottom leaves	

<u>Zinc (Zn)</u>	Light to white interveinal striping from the base of the leaves spreading towards the tips Leaves may be abnormally small and necrotic. Internodes are shortened
Magnesium (Mg)	Interveinal chlorosis on the older leaves and progresses upwards as the deficiency intensifies. Older leaves may become reddish-purple and the tips and margins may die. Older leaves may fall off with prolonged deficiency.
Boron (B)	Shortened internode resulting in bushy appearance; growing points may die; leaves may become curled. Severe B deficiency results in short bent cobs with underdeveloped tips and poor kernel development.

3.3. Soil Fertility Management

Maize is a heavy feeder crop and grows best on fertile soils. Where soils are deficient in nutrients, the use of fertilisers is encouraged.

Soil fertility can be improved through use of:

- Organic manure
- Inorganic fertiliser
- Other soil amendment practices.

Studies have shown that use of fertilisers gives a 30% increase in yield.

3.3.1. Organic Manure

This refers to decaying organic matter or humus derived from plant and animal residues. They include farmyard manure, compost manure, green manure and organic mulches. Organic fertilisers maintain soil structure, improve water holding capacity and improve aeration in addition to providing the majority of nutrients for plant growth.

Application of organic manure

In one acre of well ploughed, use 4 to 6 tonnes. Organic manure should be applied during ploughing but should be well decomposed two to three months, and planting is done after two to three weeks from the date of application.

Compost manure

This is where crop residues and organic household waste is left to decompose for two to three months, after which the compost is ready for use.

The compositing process

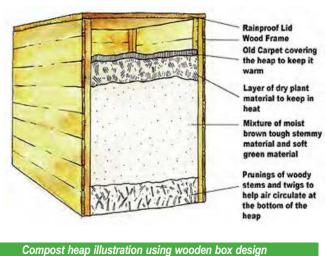
Requirement: dry plant materials, water, ash, green plant materials, animal droppings and topsoil.

Steps in a three -pit compost

Making the base: Find a shady area, dig a pit for the compost and make a bed with twigs or stalks Chop the materials and heap the layers; sprinkle water to help the heap rot; add animal droppings from chicken, goat cow; add topsoil for insects and worms; add green plant material; sprinkle with ash for Potassium, and water. Repeat the layers 3 or 4 times and cover with soil and dry grass to keep the compost moist.

After 3 weeks, turn the heap layer by layer (this helps the rotting process). After another 3 weeks, the compost will be ready.

Note: Use a temperature stick to monitor the rotting of the heap. Composting manure is applicable for smallholder farmers.



Application of compost manure

Using a small container to a size of 3 spades, or a half basin, distribute the well decomposed manure in the field evenly and hallow/dig it up, so that it mixes well into the soil and plant after 2 to 3 weeks

Benefits of compositing

- It is cheap because of the readily available raw materials.
- It improves soil texture, water holding capacity and nutrient up-take.
- Gradually release of nutrients for a period of time.

3.3.2. Inorganic Fertilisers

These are manufactured fertilisers that rapidly provide or release nutrients to the plant. Inorganic fertilisers supply specific nutrients that are lacking in the soil. Examples of inorganic fertilisers include Di-Ammonium Phosphate (DAP), Urea, Muriate of Potash (MOP), Nitrogen-Phosphorus-Potassium (NPK), Triple Superphosphate (TSP), and blended fertilisers formulated to meet specific crop requirements.

Fertiliser is supplied in form of Nitrogen (N), Phosphorus (P) and Potassium (K). For the solid particles, mineral fertilisers can be of many different sizes and shapes: from granules, pellets to fine powder (dust), but also available in larger compacted granules that release nutrients slowly.



Factors to consider when using fertiliser

- Availability
- Affordability
- And accessibility
- awareness

Accessibility: Fertilisers are in most cases with the agro-dealers, stockists in urban, and at sub county level, in most cases fertiliser distribution chain stops at sub county level. Farmer need to be aware of the distribution chain. Always buy recommended inorganic fertilisers from reputable suppliers or dealers. Ensure that the bags are well labelled with all necessary information such as the numbers and nutrient symbols of the contents (percentage of content by weight), the total weight and expiry date.

Availability: This depends on what farmers demand and what the stockists have in stock.

Affordability: The fertiliser should be cost effectiveness, and farmers must be willing to pay for the fertilisers.

Awareness: Farmers knowledge of soil nutrients availability and need for the nutrients.

The 4Rs of fertiliser application

The Right Source of nutrients needed by a plant: Matching fertiliser type to crop need e.g. application TSP, DAP, SSP at planting time in the soils which are low in phosphorus to establish roots and Urea for top-dressing in soils lacking nitrogen.

NOTE: in highly acidic soils, lime should be applied in the appropriate rate to allow uptake of nutrient by the crop.

• At the Right Rate to supply the nutrient quantity needed by the plant: Matching the amount of fertiliser type to crop needs or growth stage is important. For instance, at planting, plants require more of phosphorus for root development. The amount to apply should be equivalent to the amount the crop is likely to remove from the soil. e.g in the case of maize, one ton of the grain (1000 kg) takes from the soil 24.3 kg Nitrogen, 10 kg of phosphorus and 21.14 kg of potassium.

Targeting 3 tonnse/ acre, fertiliser application should aim at 73 kg of nitrogen, 30 kg of phosphorus and 63.42 kg of potassium assuming the soil had basic fertility.

• At the Right Time to be taken by the plant: Fertilisers should be applied when the soil is moist. Under water stress crops, the nutrients cannot move from the soil through the plant system. Rapid nitrogen uptake by the maize plant begins about weeks after germination (30-40 days) and will continue up to 10 weeks. Nitrogen fertiliser needs to be available during these stages.



In the Right Place accessed by plant roots (within 10cm in farrows): Keep nutrients where crops can use them. Place fertiliser near plants but avoid contact between fertiliser and seed or plant.

Other methods to manage soil fertility include:

- Practice minimum tillage. In a used field, spray with a non- selective herbicide (Glyphosate), after 14 days, make fallows or hole (basins) and plant with minimal disturbance of soil. Moisture can be conserved through mulching.
- Soil and water conservation: construct contour bunds and terraces on steep slopes, plant cover crops to limit
- loss of water and soil nutrients



Correct soil pH by liming: Maize grows well at optimum

soil pH) ranges from 5.5 to 7.0. In acidic soils, the roots of a maize crop suffer impairment from

- Crop rotation: Maize should be grown in a rotation sequence of maize, legume, root crops and back to maize so as to reduce the risk of depleting the soil of specific nutrients and to break disease and pest cycles.
- Intercropping: Maize can be intercropped with legumes to manage soil fertility.
- Fallow management: For farmers with adequate land, fallowing or allowing the land to rest for at least 2 years to rejuvenate the soils is advisable. However, in case, of inadequate land, a rotation program should be observed to reduce pests and disease accumulation.

Always use the right type of fertilisers at the recommended rate and using the methods of application after carrying out soil testing.

3.3. Field Pests and Disease Management

Maize is attacked by numerous pests and diseases while in the field. The level of pests and disease incidence depends on the presence of the causing organisms, weather, soil conditions, and the relative resistance or susceptibility of the variety. Management techniques to minimise losses due to pests and disease attack include:

- Biological
- Habitat manipulation
- Modification of cultural practices and
- Use of resistant varieties
- Chemical control (Annex 3)

3.3.1 Major Maize Insect Pests and their Management

The major maize insect pests and their management are described in table 4 below.

 Table 4: Major Maize Insect Pests and their Management

Pest	Symptom	Management
Fall Army Worm (FAW)	A migratory pest causing heavy damage when the attack comes at an early plant growth stage. They feed heavily on the shoot leaving only stems and mid-rib of leaves sometimes cause growing points to die. They first appear as large numbers of minute green caterpillars feeding on the leaves. Fully grown armyworms are velvet black with fine yellow lines and are about 35 cm long.	 Remove all crop residues right after harvesting Timely planting Deep plough the soils to bury the larvae and pupae Chemical control at a young stage using recommended chemicals preferably systemic insecticides (Refer Annex 4) Apply a band spray along the edge of the field to prevent the worms from 'marching' into the field.
Stem borers	Bores into leaves, stems and maize cobs causing damage, retarded growth and reduced yields	 Plant early Uproot infected plants Remove maize stalks after harvest and use as mulch in banana or coffee gardens Practice crop rotation Use recommended insecticides eg Bulldock, Dimethoate

Cutworms	Are greasy-looking, grayish caterpillars, which feed on green plant material. They grow up to 40 mm long and tend to curl into a 'C' shape when disturbed. Cutworms emerge at night and cut the seedling off at soil level soon after germination causing reduced plant population.		Use treated seed
Termites	May attack all parts of the maize plant causing felling and damage to the cob.	•	Destroy all termite anthills in the field. Use recommended insecticide.

Maize weevil	Larvae bore into grain making small holes. Adults are shiny black	•	Timely harvesting

3.3.2. Major Disease Attacking Maize and Associated Control Measures

Most diseases affecting maize may be controlled by use of certified resistant varieties. The major disease attacking maize and associated control measures are described in table 5 below.

Table 5: The major disease attacking maize and their associated control measures

Disease	Transmission	Symptoms/signs	Control
Maize lethal necrosis disease	Seed-borne and spread is by maize thrips and leaf	Yellowing/dying of leaves leading to premature plant death, failure to tassel, malformed or no ears, and rotting of cobs	Uproot and burn diseased plants
	beetles	可是中心上的	Avoid moving infected material
			 Practice general field hygiene
		Uproot and destroy infected plants	
developing cobs	developing cobs	 Use resistant varieties 	
			Use recommended insecticides to control leaf hoppers

Maize smut		Penetrates seedlings and grows inside with no visible symptoms until tasseling. Tassels become malformed and overgrown. Black masses develop in place of the ears and male florets.		Uproot and burn infected crops Plant resistant varieties A well-balanced fertiliser regime will reduce disease severity.
Gray leaf spot (GLS)	and cloudy conditions	Small leaf spots which later develop into brown-gray long and narrow spots growing parallel to the veins. Symptoms usually appear on lower leaves. When it attacks the plant early, it destroys the photosynthetic factory in the leaf leading yield loss of up 70%.	•	Use resistant varieties Practice crop rotation Deep plough under the infested plant debris Use recommended fungicide to protect the crop
Maize rust	Airborne	Small elongated powdery dark brown spots on both surfaces of the leaves. Most common when plants are approaching tasseling.	•	Practice crop rotation Spray with copper- based fungicides

Northern (Turcicum) leaf blight	Small water soaked elongated /oval spots on the lower leaves causing blighting of leaves. At times, this leads to premature	•	Crop rotation with noncereal crops
(NLB)	withering and leaf shedding leading to reduction in plant growth.	•	Use resistant varieties
		•	Bury infected crop residues after immediately harvesting
		•	Spray with recommended fungicides as soon lesions are noticed
Ear rot	Irregular bleached areas on husks which enlarge until the husks become completely dried, although the plant is still green. Ears	•	Timely harvesting in very important
	appear chaffy, with a white, cottony growth between the kernels. Stem borer injury in the ear often increases incidence of this disease.	•	Reduce the infestation of stem borers and the fall army worm

Famers should be advised to use integrated Pest Management (IPM). IPM is a pest management system that utilises a combination of all suitable techniques and methods in as compatible a manner as possible to maintain the pest population at levels below those causing economic injury. IPM is based on the understanding that no single pest control method will be successful over a long period of time. Examples of IPM include planting resistant maize varieties, cultural practices such as crop rotation, timely planting, and biological control. Under IPM, chemicals are used as a last resort.

Module Four:

Safe Handling and use of Agro-chemicals

Agro-chemicals are crop protection products used in production and preservation of crops or crop products. Agro-chemicals are becoming an increasingly integral part of crop production.

4.1. Agro-chemicals

4.1.1 Groups of agro-chemicals

- Herbicides (for killing weeds/herbs)
- Insecticides (for insect pests
- Fungicides (for fungal diseases)
- Nematicides (for nematodes)
- Rodenticides (for rodent pests)
- Fertilisers (providing plant nutrients)

4.1.2. Advantages of using agro-chemicals

- Increases food production
- Improves quality of produce
- Decrease costs of production e.g. use of herbicides
- They are labour saving
- Increased profits for farmers

Agro-chemicals are however very harmful if not properly handled, and can cause detrimental health hazards to the user, consumer and the environment.

Examples of health hazards include nausea, diarrhea, stomachache, nasal bleeding, vomiting, loss of sight, dizziness, and sometimes death.

Environmental hazards include pollution and contamination of water bodies, bees and livestock death.

Agro-chemicals are poisonous substances that must be handled carefully and safely

4.2. Safe Use of agro-chemicals

To optimise use of agro-chemicals, it is important that proper identification of the exact problem is

undertaken.

4.2.1. Identification of the pest

The farmer should ensure that they have scouted their field and identified the pest and level of infestation. In case of any doubt, they should consult an extension worker or take a sample to a trusted and qualified input stockist or plant clinic.

4.2.2. Buying agro-chemicals

- Always buy chemicals from licensed and registered agro-input dealer shops.
- Read the label on the container for expiry date and any other important messages e.g. active ingredient.
- Always buy pesticides in their original containers and also make sure the containers are intact.
- Where possible verify whether chemical is not a counterfeit by using Kakasa (e-tag) application.

Note: Always get a receipt from the agro-input dealer indicating date of purchase, name of chemical and batch number.

4.2.2. Transporting the agro-chemicals

- Ensure that all containers are tightly sealed and the mode of transportation does not cause any leaks or spillage.
- Never transport agro-chemicals with any food or feed items.



In case a farmer is not using the agro-chemical immediately, they should store agro-chemicals in safe isolated places

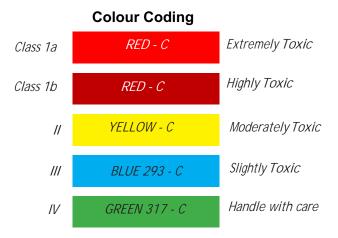
(cupboards, shelves that are safely located) away from children and family members.



4.3. Application of agrochemicals

4.3.1. Reading the Product label

- The label provides all the necessary information such as active ingredient, mixing and application rates, first aid, disposal of containers, pre-harvest and pre-entry intervals etc. Read the product label and follow instructions on how to handle and apply the chemical. If you do not understand the instruction, seek advice from extension agents.
- Put on the necessary protective clothing as recommended on the product label (cap, masks, overalls, gumboots, gloves, goggles)
- Look out for colour coding, warning symbols, pictogram, or any additional safety instructions on the label. (Agro- chemicals are also classified according to their toxicity and should be used as recommended on the label of the product).



4.3.2. Determining how much pesticide to use

The single most asked question in pesticide application is: "How much pesticide (ml) do I put in a knapsack (20lts)?" The answer is it depends on the calibration of your sprayer. In short, how many square meters one spray pump full of water and pesticide will cover.

Always read the label for dilution rate or dosage.

It is important that the amount of pesticide to be used is precise to avoid excess that could lead to wastage of resources, damage of the crop and contamination of the environment. When quantity is inadequate, it is likely that the pest will not be controlled which could also result into pest resistance.

Always Read the label for recommended dilution rate or dosage.



Steps of calibrating a knapsack sprayer

Knapsack Spray pump

Every sprayer has a different capacity, different nozzles with higher or lower output. Also spray, operators work at different speeds and pump at a higher or lower pressure. To realise appropriate application, there is need to calibrate the spray equipment as follows:

- Measure and mark out an area of 10m x 10m = 100sq.m.
- Fill the knapsack with known volume of water e.g 15 litres of water
- Put the knapsack on your back and start pumping, walk at a steady walking pace, spraying
 with the nozzle at knee height and recite the word 'one thousand' over and over again
 making one pump stroke per 'one thousand'
- Spray the marked area
- After spraying, measure the litre of water that has remained in the spray tank (e.g 10lts remained)

Amount used to spray area of 100sq.m = 15lts -10lts = 5lts

To work out how much pesticide to measure into the sprayer is now very easy. Look at the application rate on the product label.

e.g. Roundup is 1.5lts (=1500ml) per Acre and an acre = 4,000 sq. meters

To calculate how much to measure into your sprayer:

Calculate the volume of water needed to spray an acre

If 5lts covers 100sq.m

An acre = 4000sq.m x 5lts = 200lts

100sq.m

Using Round up at a rate of 1.5lts/acre, calculate the amount of chemical for a knapsack of 20lt capacity as 200lts of water is needed to dilute 1.5lts of Round up

Therefore, a knapsack will require: 20lts x 1.5lts = 0.15lts of Roundup 200lts

1litre = 1000ml

 $0.15 \times 1000 \text{ml} = 150 \text{mls}$

A farmer can also calculate the needed mls per litre of water = 150ml/20 = 7.5ml.

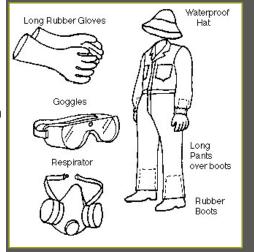
Mixing Agro-chemicals

- Mixing and filling operations are the highest risk time for pesticide accidents.
- Read the label carefully and understand the instruction.
- Ensure recommended rates are followed.
- Always mix and fill outdoors to avoid pesticide fumes that can concentrate in a closed area.
- Open pesticide containers with extreme care.
- In case of spillage, wash it off with clean water as soon as possible.
- Use clean water to mix chemicals.
- Use suitable equipment for measuring out chemicals.
- Never use hands as scoops or for stirring liquids.
- Add only enough pesticide to the tank for the job you will be doing.



Before Spraying

- Before spraying, check the spraying pump for any leaks, use the right nozzle for the particular activity.
 i.e. the flat nozzles are for herbicide application; the cone nozzles are for spraying fungicides and insecticides.
- Check the nozzle for blockages, if clogged, do not try to blow it out with your mouth, use a small soft twig or grass or soft brush to remove the clogs.
- Wear protective gear before spraying activities.





During Spraying

- Put warning signs in field during spraying to alert the community.
- Do not spray near other people or water sources.
- Spray in the direction of the wind.
- Walk within the rows and direct the nozzles to the targeted pest.
- Preferably spray in the morning hours before 11.00 am or late in the evening after 4.00 pm bearing in mind when the pest is most active.
- Do not spray when it is about to rain or when it is raining.
- Do not eat, drink or smoke while working with chemicals.
- Minimise talking when spraying.
- Do not touch your face or any other bare skin with soiled hands or gloves.
- Apply the pesticide evenly and in the right amounts.
- Turn off the equipment whenever you pause.
- If your co-worker shows signs of pesticide poisoning, stop the spraying immediately and begin first aid measures.

After spraying

- Use all the pesticide in the sprayer, at least spray it over adjacent field if it remains
- Do not leave pesticide containers at the application site
- Do not re-enter the treated area until after some time (at least 24 hours)

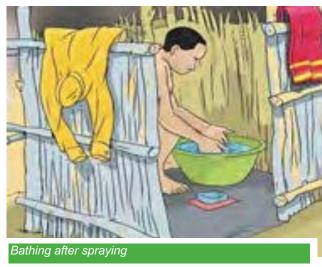
Disposal of empty containers

- Rinse the empty container at least three times pour the rinse back to the spray pump.
- If it a metallic, puncture it or if plastic bottle, cut it several times to avoid re-use.
- Select a disposal site away from home and mark it properly "Container disposal"
- Disposal off the containers following the guidelines on the label.

Cleaning the spray pump and yourself

- While still dressed in protective gear, wash the knapsack and rinse it well to ensure that no residues remain.
- Pour all the washing on bare ground.
- Do not wash spray pumps near water sources like rivers, lakes or swamps.
- Remove the protective gear ending with gloves. Wash the protective gear.
- Wash your body thoroughly well with clean water after spraying.
- Put on clean clothing.
- Store the clean spray pump properly.
- Keep records of spray application





Module Five:

Harvesting and Post-harvest Handling

The Market requires supply of quality maize in desired quantities at desired time. Good quality maize attracts better market price that help farmers earn high income. Many times, farmer experience high losses of their quality maize right from harvesting to marketing. It is estimated that farmers in Uganda lose up to 40% of their produce from harvesting to marketing as a result of poor postharvest handling practices which leads low quality of the maize. It is therefore crucial for farmers to adhere to good practices to maintain the quality of maize during harvesting and postharvest handling.

5.1. Harvesting

5.1.1 Harvesting

This is the process of detaching the maize cob from the mother plant after it has attained full physiological maturity. To ensure quality, harvesting should be carried out on time to avoid food losses and deterioration of quality.

Maize is harvested at different physiological stages depending on the intended use. When it is for fresh eating, it is harvested when the cob is green and the grains are beginning to harden. If it is meant for silage making, the whole plant is harvested at milk stage, and when it is meant for grain, it is harvested when it has dried and achieved full physiological maturity.



Green maize ready for harvesting

Maize Physiological Maturity: This is the stage when the crop has achieved maximum growth and has the following indicators:

- Maize stalk system and cob sheath turn brown.
- Ears begin to droop from the stalk and bend downwards depending on the variety.
- The grain is hard and has a floury texture when bitten.
- If a moisture meter is available, the grain moisture content is between 18-24 per cent.
- Grains form a black layer at kernel tip

Drooped ears ready for harvesting

5.1.2. Methods of harvesting

Maize can be harvested manually or mechanically.



Manual harvesting of maize

Manual/ Hand harvesting

This is the commonest method in Uganda and is considered practical for crops of under 30 acres. It involves the use of the following techniques:

- Pulling of ears from the stalk of the plant
- Removal of the husks covering the ears

The activity requires 6-10 people per acre per day.

Mechanised harvesting

This is the harvesting of maize using machines (e.g. combine harvesters) and is suited for large commercial farms. Machines simultaneously harvest and remove ears, shells and do partial cleaning of the grain. It has an advantage of ensuring quality, reducing losses in addition to time and labor-saving.



Common practices to avoid during harvesting

- Premature/early harvesting: this results into shriveled and rotten maize.
- Throwing cobs on the bare ground and use of dirty containers during
- harvesting. This increases risks of aflatoxin and other contaminants.
- Late harvesting; leads to attack of pests, loss of grain and rotting.

Quality control measures (the DO's) ALWAYS:

- Harvest grains when they are physiologically mature
- Harvest on time
- Use clean containers/bags to collect the cobs during harvesting
- Collect the cobs in the farm on a tarpaulin or mat

5.2. Post-harvest Handling (PHH)

Postharvest handling practices are activities carried out immediately after harvesting and they include transportation, drying, threshing/shelling, packaging and storage. Good PHH practices ensure that the harvested product reaches the consumers in the desired quality and quantity.

5.2.1. Transportation

Maize is transported home for other activities to be carried out. Transportation is done on head, bicycle, motorcycle, vehicles, depending on the volumes.

5.2.2. Shelling

This is the process of separating the maize grain from the cobs. The process makes grain available for utilisation (processing, consumption and marketing). During shelling, measures to minimise grain damage and grain loss should be put in place. Cobs that are well dried are easily shelled.

Methods of shelling

Hand shelling: Maize cobs are shelled by hand. It is slow and can be relatively painful on the thumb when large amounts of maize are to be shelled. For farmers using OPV seed, this is the best method since it does not damage the germ and allows for sorting of seed from the best cobs.

Mechanical Shelling: It is carried out using a hand and peddle operated sheller. For the machine to perform optimally, the maize should be dry (13-14% MC). It is a low-capacity tool used by farmers that have very low volumes.

Motorised maize shellers: They are powered by electrical mortars. They are stationed or mobile, imported or fabricated within the country. They can shell between 800 kg - 3,000 kg per hour. The mobile maize shellers have been designed to ease issues of accessibility.

Using motorised shellers reduces postharvest losses and hence more returns to the farmers. Use of motorised maize shelling has increased among farmers as a result of individuals especially youth adopting the technologies to offer shelling services as a business.







5.2.3. Drying maize

Drying is the systematic reduction of crop moisture down to safe levels for storage. It is one of the key postharvest operations that ensures maize grain quality. During harvesting, the moisture content of grain is between 18 to 24 and this should be reduced to 12 to 13% for safe handling. Drying also reduces chances of rotting and germination of the grains.

Method and technologies of drying

a) Sun Drying

Cobs are dried in open air on tarpaulin, drying yard, collapsible dryer, drying racks and in cribs.

Note: It is recommended to use a maize crib because it protects maize grains from animal attack and against bad weather.



During drying of the grains, take note of the following precautions to ensure quality:

- Turn the grain regularly to hasten and ensure uniformity.
- Keep animals away from the maize to avoid contamination with animal droppings.
- Protect the grain from adverse weather conditions by covering it with tarpaulins or keeping it under a well- ventilated facility.
- Ensure close monitoring of the moisture content to ensure the recommended standard is achieved.
- Dry the grains until required moisture content is attained.



b) Mechanical drying

Hot air is blown in the grain to remove excessive moisture under controlled conditions. Hot air is generated using burning fuel, solar, electricity and biomass.

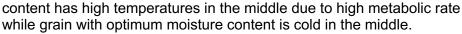
Ensure the appropriate temperature is maintained through close monitoring, taking care not to exceed 40°C for maize grains.

Keep monitoring the moisture content to ensure that the recommended standard is achieved. Always ensure that the appropriate temperature is maintained.

Methods of checking moisture content

Traditional methods (non-standard)

- Shaking the grains in a tin and judging from the sound made: grain with high MC gives a dull sound compared to the sharp sound made by dry grain.
- Pushing the hand into grain bulk: wet grain offers more resistance to penetration than dry grain. In addition, grain with high moisture







- Biting with teeth: Dry maize grains are hard and crack when bitten, while grains with high moisture content are soft, and the teeth penetrate when you try to bite them.
- Salt method: Take a small sample of the maize grain mixed with dry salt, put it a clean dry jar, shake it vigorously for several minutes and allow it to settle. If salt becomes wet and sticks on the wall of the jar, then the grain has high moisture content above 15% and therefore it needs to be dried further.



Scientific methods

Moisture meter: It is the equipment used for measuring moisture content in grain. It measures the percentage moisture content in a given sample. Different types exist in the market depending on the manufacturer.

5.2.4. Grain Cleaning

It is the removal of foreign material and non-conforming grains from the normal ones. A number of technologies are employed to clean the grain and they include traditional and mechanical cleaners (manual and motorised).

Testing MC using a moisture

Cleaning technologies

Traditional winnower: Common at small holder farmer level, winnowers of different shapes and material are used to clean the grain. Farmers usually take advantage of the wind so that it can remove some of the light dirt during winnowing. One person can clean 100 kgs per hour



Traditional winnowing

Use of screen/sieve

Common at bulking sites and warehouses. A screen/sieve mounted on a wooden frame is used for cleaning. It is more efficient than using a traditional winnower. One person can clean 500 kgs per hour. Foreign materials and dirt that are smaller than the screen size pass through.

One of its shortcomings is that grains that can pass through the screen have to be sorted from the dirt and this increases the labour and time. On the other hand, foreign material that is bigger than the screen hole size and nonconforming grains have to be removed manually.



Mechanical cleaners

These are machines that are operated by engines or mortars and have capacity to clean above 1ton/h with automated sorting system based on the quality parameters like colour, size, and shape. They are appropriate for seed companies and warehouses where big volumes of grain are being handled.

5.3. Storage

Storage is the process of keeping grains until an appropriate time of use. The primary aim of storage of grain storage for quality maintenance, food and nutrition security, seed and better prices

Good storage does not improve grain quality but maintains it.

5.3.1. Storage Technologies

Various storage technologies (traditional and modern) can be used by smallholder farmers to store maize grain and they are outlined in table 6 below.

Table 6: Storage Technologies

Traditional technologies	Modern technologies
Mud and wattle granaries Baskets Pots Jute bags	Hermetic storage PVC Tanks/ Silos Metallic tanks/ Silos Cocoons Triple/Pics bags Warehouse Grain store

Traditional technologies cannot keep grain over a long period of time. The type of storage facility will depend on construction materials available in the locality, the expertise in construction, available financial resources, the quantity of maize to be stored, the desired storage period and general weather conditions.



Hermetic storage is an airtight facility that allows for maximum protection of stored products from insect infestation. It seals off the exchange of oxygen and moisture between the produce and environment



Advantages of hermetic storage include:

- Eliminates the use of chemicals in controlling storage pests
- Maize can be stored safely for more than 12 months
- Stores seed (OPV) without losing seed viability
- Simple to use
- Affordable by smallholder farmers

Where big volumes of produce are required to be stored, a grain store/bulking centre/warehouse is used, and good storage management practices are required to ensure grain quality. The type of storage facility depends on the volume of grain, purpose and the financial resources.



5.3.2. Storage Management

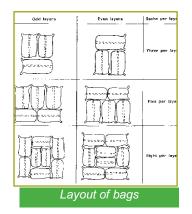
Reception

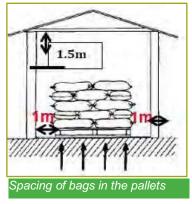
This is the process of receiving grain into a storage facility and involves the following processes:

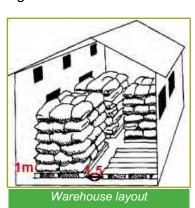
- Inspection: Bagged grain received for bulking is checked for physical appearance and any possible signs of non-conformity to grain standards.
- Sampling: small quantities of grain are taken from different bags for analysis (East African Standard 902).
- Testing: analyzing grain samples as per set quality standard (East African Standard 2).
- Offloading: If the grain meets the set standard, then it is offloaded, weighed and recorded.
- Stacking (bagged): bags are offloaded and placed on pallets in a design that will ensure safety, stocktaking, fumigation and ease of movement within the facility. The stacks of the produce should be 1m away from the wall to allow for inspection. Where produce covers a whole store, a corridor of 1.5 m should be left in the middle. When stacking bags, a space of 1.5m should be left between the last line and the roof. For silos storage, grain is poured on a reception pit and conveyed to the silos by elevators.

Stacks should be placed by crossing the layers to increase stability. Organise the produce in a well-defined pattern to ensure safety, easy stock taking and air flow as indicated in the layout below.

Note: bags of the same weight and shape should be stacked together.







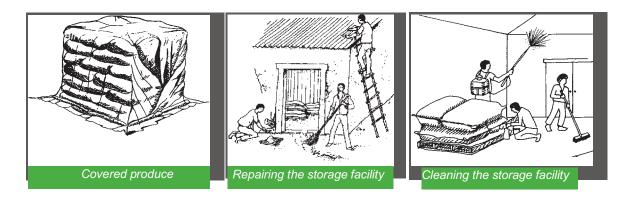


Where hermetic grain storage tank/bag has been used, it should be placed on pallets/dunnage poles or a wooden platform.

5.3.3. General Hygiene Practices

Health and safety during storage

- Storage facilities/collection centres and surrounding environment should be kept in good hygienic conditions to ensure quality and safety of the product.
- The store should be cleaned thoroughly before and after keeping in the produce.
- The floor, walls and roof should be cleaned regularly to remove the dust, cobwebs and any other dirt.
- Bush surrounding the storage facility should be cleared regularly to avoid inhabiting rodents and other insects.
- Avoid heaping rubbish near the storage facility to keep away rodents and other sources of contamination.
- Storage facilities should have access to social amenities as per the required standards.
- Storage structures on poles should have rat guards.
- Ensure that the store is closed all the time and is opened as and when required.
- Ventilators and other outlets should have screens that prevent rodents, birds and insects from entering the store.
- Nonfood materials must not be kept in grain store. They should be kept in a separate nonfood store.
- Avoid storing maize grain with chemicals like herbicides, fumigants, pesticides, fuel and other materials that are hazardous (harmful/dangerous) to life.
- Avoid fire in the storage area. It should be a "NO SMOKING" zone. Flammable materials should not be kept near the food store.
- In case other types of food are kept it the store, each type of produce should be stacked separately to avoid mixing of produce and to avoid cross contamination.



Good storage practices

- It is important to inspect the internal and external areas of the store.
- Regularly check the store for signs of water leakage, the floor for cracks and crevices, for signs
 of damage on bags (rodent or insect) spillage of grain on the floor, presence of live insects and
 signs of contamination.
- Always inspect the surrounding environment to ensure hygiene.
- Carry out quality control checks on a regular schedule.

- Fumigate to control infestation of storage insects. Use a licensed professional fumigator.
- Ensure FIFO (first in first out) rule when handling stock in storage.

5.3.4. Storage infrastructure design and maintenance

The following should be taken into consideration to ensure good conditions of maize grain storage:

- The roof should be leak-proof. The floor should be impermeable and easy to clean
- The walls should be easy to clean.
- There should be sufficient ventilation for easy flow of air to remove disorders that may develop during storage and cool the stored maize grain/ produce.

Note: Fans, cyclones and transparent sheets are not recommended in grain storage structures.

5.3.5. Record Keeping

Storage records are required for quality control and good handling practices and business management. They include:

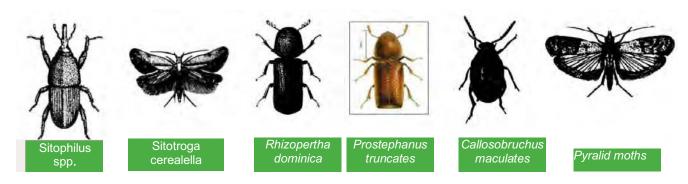
- Stack cards (The stack card fixed to a bag stack, used to keep a tally of the number and weight
 of bags of grain either added or removed from the stack.
- Received stock ledger book
- Outgoing stock ledger book
- Quality control records
- Cleaning records
- Fumigation records

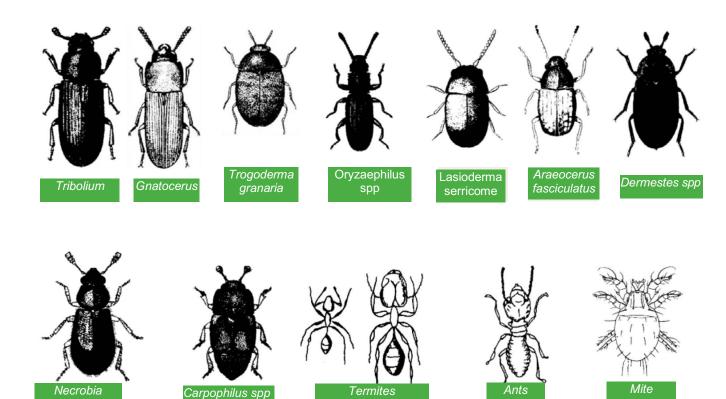
5.4. Storage pests, mycotoxins and their control

During storage, maize like other grains is attacked by insects, mould, and rodents like rats. Pests are a major problem in a storage facility especially where good storage management practices are not adhered to.

5.4.1. Storage Pests

A number of pests attack grain during storage and they include:





5.4.2 Control of pests

Storage pests can be controlled physical, chemical and biological methods. Improved storage technologies like the use of hermetic technologies can be used to control pests. Grain infested with weevils when stored in a hermetic storage the insects die due to suffocation.

Fumigation

This is the application of chemicals/fumigants to control storage pests that attack mainly grains. Fumigants commonly used include:

Phosphine
1,3-dichloropropene
Chloropicrin
Methyl isocyanate
Hydrogen cyanide
Sulfuryl fluoride
Formaldehyde
Iodoform
Acrylonitrile
Ethylene oxide

Phosphine is the commonly used fumigant for controlling storage insects. However, misuse leads to development of resistance by some storage insects.

Fumigation is a hazardous operation. It is a legal requirement that the operator who carries out fumigation holds official certification to perform the fumigation as the chemicals used are toxic to most forms of life, including humans.

Advantages of fumigants

- Toxic to a wide range of pests
- Can penetrate cracks, crevices, wood, and tightly packed areas such as soil or stored grains
- Single treatment usually kills most pests in treated area

Disadvantages of fumigants

- Nonspecific in that they are usually highly toxic to humans and all other living organisms
- Require the use of specialised protective equipment, including respirators specifically approved for use with fumigants

Safety measures during fumigation (see safe use pesticides)

- Keep fumigants safely and out of reach of ordinary persons. Only licensed persons should carry out the fumigation work.
- Wear protective clothing.
- Wash and preferably take bath after fumigation.
- Use a display board indicating the fumigant being used, date of application and person in charge.
- Aerate the grain and stores after uncovering.

5.4.3. Mycotoxins

Mycotoxins are poisonous substances produced by fungi which contaminate grains under poor postharvest handling practices. The common mycotoxins and fumonisms which are known to cause cancer and growth impairment in children and can cause death if taken un high dozes. Humans and animals are all affected through consumption of food and feeds containing mycotoxins.

Mycotoxins are resistant to ordinary food preparations and processing such as cooking, making them a serious public health concern.

Measures to control Mycotoxin Contamination

- Grow varieties (If available) with resistance to mould attack.
- Use recommended post-harvest handling (PHH) practices.
- When available use biological control agent e.g Aflasafe (Types of moulds that naturally prevent the mycotoxin producing moulds).
- Use of mycotoxin binding agents and deactivators for production of animal feeds.

Module Six:

Value Addition

Value addition can take a number of forms such as drying, shelling, cleaning, sorting, milling and fortification depending on the level of the value chain. Value addition is important because of the following:

- · High market prices
- · Extended shelf life
- Diversifies grain products hence alternative sources of incomes

6.1. Cleaning and Sorting Maize grains

This is normally done at farm level.

6.2. Milling

Milling is the process through which grains are broken into small pieces for flour. At a higher level, maize is processed to produce a number of value-added products. The products include maize flour, cereals, snacks, grit, starch and by-products such as maize bran, maize cob meal. The germ of maize can be extracted and used in in food and pharmaceutical industries.

6.3. Food Fortification

Fortification is adding vitamins and minerals to foods to improve nutritional composition. The nutrients regularly used in grain fortification are meant to prevent micronutrient malnutrition, strengthen immune systems, and improve cognitive development. Food fortification is required because the current milling of maize grain in Uganda leads to loss of nutrients with the bran.

For millers with higher milling capacity producing over 20 tonnes per day, there is need to set up a more advanced system of Quality Assurance and Quality Control (QA/QC) that incorporates food fortification needs. Fortifying maize flour demands that the nutrients (Vitamin A, and Iron), are added in a manner consistent with national standards (US EAS 2) if it is to be safe and of benefit to the consumers.

Module Seven:

Marketing of Maize

A market is an arrangement which facilitates exchange of goods and services. It can also be a place or forum where buyers and sellers meet to perform their transactions.

Marketing consists of all activities involved in moving a product from the point of production to the point of consumption (Farm to the plate). In other words, marketing involves all those activities linking producers and consumers. Effective marketing should ensure that goods are supplied according to the demand i.e. on time and of the quantity and quality that consumers want.

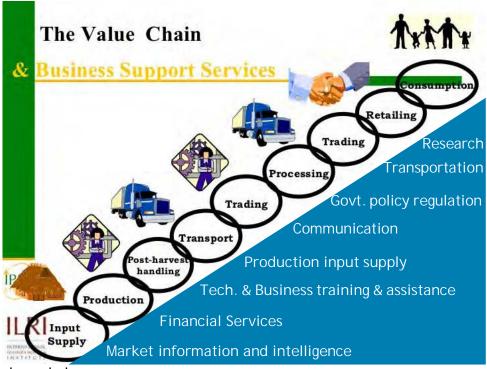
7.1. Maize Products

Maize is mainly marketed as fresh cobs (green maize), grain, flour, cereals, snacks and bran (animal feeds). Maize in Uganda is sold to local, regional and international markets. Local market comprise individuals, institutions (schools, hospitals, prisons, and army) and relief organisations.

7.2. Access to markets

Access to competitive markets requires establishment of both backward and forward linkages between organised farmers (suppliers) and buyers (customers). Farmers need to access other value chain support services such as market information, transport, warehousing, financing, and packaging to enable them produce good quality maize in big quantities as desired by the market.

An illustration of the Value Chain and the support services to show how marketing is interlinked is



shown below.

7.3. Entrepreneurial Skills and Marketing

Entrepreneurship is the capacity and willingness to develop, organise and manage a business venture along with any of its risks in order to make profits. A maize farmer can become an entrepreneur if they come up with technology innovations and adoptions that will help them increase their net profits. It is important therefore that maize farmers acquire good entrepreneurship skills to enable them access better markets.

Marketing of maize follows the 7Ps model (Product, Price, Place, Promotion, Packaging, Positioning and People) and 2Cs (Customers and Competition) as shown in table 7 below.

For maize to be sold to the market, there must be people who want to buy it (the customers), at the same time, sellers must be aware of the competition in the market.

Table 7: The 7Ps of marketing

No.	The P	Relation to Maize
1	Product	Maize
2	Price	Price established by both parties.
3	Place	The markets supported by distribution and transportation.
4	Promotion	The way in which the target market is informed about the product and where it can be found.
5	Packaging	The way the product is presented to the customers. This creates the impression that affects customers' decision to purchase.
6	Positioning	Product must be marketed in places where opportunities for purchasing it are high. This is a form of marketing that presents the benefits of your products to a particular audience.
7	People	Marketing of beans requires people to purchase and to aid in marketing.

Farmers or stakeholder taking maize to the market should first carry out market research to establish:

- The price being offered by buyers.
- Players involved in the market.
- Other competitors that are willing to supply maize.

Sources of information include district commercial offices, traders' information desk, NGOs, short message services (SMS) via phones, e-market apps, extension officers, media, traders and processors involved in grain trade etc.

7.4. Group/Collective Marketing in Maize Business

7.4.1. Group/collective marketing in maize business

Marketing as a group involves gathering products from individual entrepreneurs and selling collectively. In order for group marketing to be effective, entrepreneurs should synchronise their production operations (planting, inputs used e.g seeds, fertilisers, and harvesting) and postharvest operations (sorting and grading of the product).

For smallholder farmers to access competitive markets, they should enter into group marketing/collective marketing (horizontal linkages) to attain big volumes and have marketing contracts with big buyers or marketing facilities (vertical linkages) e.g. WFP.

7.4.2. Advantages of collective marketing

- Attracts large-scale buyers such as NGOs, relief agencies and cross-border customers (e.g. Rwanda, South Sudan) and export markets.
- Provides maize entrepreneurs with more bargaining power (in terms of prices, sales volume, time of delivery of the maize grain etc.).
- Makes small scale farming competitive since the farmers can access technology, credit, marketing channels and information while lowering transaction costs.
- Reduces costs if activities are carried out as a group (transporting, grading and packaging of the maize are costs that can be shared).
- Promotes access to better marketing information and marketing advisory services.
- Improves quality of products due to timely and sequenced production.
- Enables groups to purchase quality inputs and transport in bulk.
- Provides a link to get training from the off- takers, NGO, implementing partners and government extension.

7.4.3. Challenges of Collective Marketing

Although collective marketing is beneficial to organised groups, the following challenges should be taken into consideration by group members:

- It may be difficult for the group to agree on crucial issues (decision making)
- Dishonesty/non-transparency among members especially the marketing committee may lead to conflicts.
- Poor record keeping may lead to losses.
- It requires safe collection and holding centers in accessible areas, which is not always possible
 in rural areas. Theft or losses can occur if the bulking facility is in a location that is poorly
 secured.
- Good road infrastructure is required to attract large scale buyers to remote/rural areas.
- It may require heavy capital investment for assets such as storage facilities and vehicles for transport.

7.4.4. Key Success Factors in Group Marketing

For group marketing to be successful, the following factors are critical:

- Members should be knowledgeable on business management.
- Members should attend group meetings regularly and participate actively in decision making.
- There should be mutual trust among members with emphasis on ethics and integrity.
- The group should have dedicated and committed leaders who are democratically elected.
- The group should have clear and enforceable by-laws on corrupt and unaccountable leadership.
- There should be clearly defined roles and responsibilities especially in relation to promotion and marketing of group products.
- There should be existence of rural finance institutions from which to borrow additional capital funds to help finance the group's marketing operations.

- Conducting regular pre-production planning.
- Having access to marketing information through market research.
- Uniformity of group's products in terms of grain quality, packaging, grading etc.
- Having access to safe storage facilities with good road infrastructure.
- The group should have accurate record keeping.
- There should be transparent and equitable distribution of benefits.

7.5. Other Marketing Channels

Maize producers may sell their grain through:

- The warehousing receipt system or commodity exchange
- · Contracting farming

Warehouse Receipting System (WRS)

In this system, the farmer deposits grain in a certified warehouse and is issued with a warehouse receipt document. The receipt provides proof of ownership that a specified quantity and quality of grain has been deposited at a particular certified warehouse by a named depositor.

Benefit of the WRS

- Provides storage services to the farmers/suppliers that have insufficient storage facilities hence reducing postharvest losses.
- Enables grain supplier to sell their grain when market conditions and prices are favorable
- Ensures quality grain to the market
- Offers quality assurance services to the grain handlers
- Enables farmers or depositors get access to cash faster against the warehouse receipt
- Eliminates issues of delayed payments to farmers
- Eliminates the need to use title deeds as security for financing grain growers

Commodity Exchange

A commodity exchange is a centralised location or trading platform on which buyers and sellers carry out transactions with or without physical commodities or physical meetings, under a set of clearly defined rules and regulations. Both parties are represented by brokers. The farmer becomes a price maker instead of a price taker. Commodity exchange creates a mechanism for price discovery (true market position price for a product at that particular point in time) to occur in an organised manner through a system of price bidding or an auction.

Advantages of commodity exchange

- Commodity exchanges reduce transaction costs such as costs associated with identifying market outlets, physically inspecting product quality, and finding buyers or sellers.
- Improves price discovery (true market position price) through a system of price bidding or an auction and increases transparency.
- Reduces price risks.
- Stake holders are provided with vital information especially on commodity prices through regular publications and dissemination of the information.

Contract farming

In contract farming, agricultural production is carried out according to an agreement between a buyer and farmers. It establishes conditions for production and marketing of maize for its products for a specific period of time. Typically, farmers agree to provide agreed quantities and quality of maize grain according to the set quality standards. In return the buyer commits to purchase the product and, in some cases, to support production through, for example, the supply of farm inputs, land preparation and the provision of technical advice.

Advantages of contract farming

- Makes small scale farming competitive: smallholder farmers can access technology, credit, marketing channels and information while lowering transaction costs.
- Farmers are assured market for their produce at their doorstep, reducing marketing and transaction costs.
- It reduces the risk of production, price and marketing costs.
- Contract farming can open up new markets which would otherwise be unavailable to smallholder farmers.
- It also ensures higher production of better quality, financial support in cash and /or kind and technical guidance to the farmers.
- In case of agro-processing level, it ensures consistent supply of agricultural produce with quality, at right time and lesser cost.

7.6. Support Services in maize Marketing

These are activities or products required for successful execution of marketing of maize. Support services are a necessity but also come with added costs such as marketing. Examples of marketing costs are cleaning, grading and packaging, handling, transport, storage, finance, insurance, etc.

Financing: It is a requirement for maize value chain actors and at times it involves huge financial resources requiring borrowing from financial institutions such as banks, microfinance institutions, SACCOs, external borrowing, leasing, hire purchase among others.

Insurance: The importance of insurance is to cushion the maize value chain actors against agriculture risks/natural disasters over which they have limited or no control. Maize commodity for trade should be insured at all times whether it is in the store or being transported. Warehouses should have full insurance cover against fire, burglary and other risks.

Transport: Transport is a major component of maize trading and well aligned transport logistics are necessary for the efficiency of marketing efforts. Transport costs vary depending on the distance between the farmer and the market, and the mode of transport used.

Market information: Market information is facts and figures that will help farmers, and other value chain actors involved in the marketing process to make informed decisions and minimise their risks. It may include current selling price of produce, potential buyers, quality and quantities needed, the price of inputs etc.

Benefits of access to market information to the farmer

- Farmers' bargaining power is increased.
- Farmers are enabled to access more markets.

- Farmers' decision making is improved in terms of what to produce, how much to produce, the price to charge, how to promote the product, when and where to sell the product.
- The source of market information includes buyers, farmers' organisations, fellow farmers, media (newspapers, magazines, TV, radio), exhibitions (shows, fairs and field days), extension workers, developmental agencies (NGOs, CBOs, WFP) as well as use ICT including internet messages and short message services (SMS).

License and taxation

For proper trade, ensure that you pay the business license, local authority taxes (cess taxes) and sales taxes.

Benefits of a business license

- **Legal Protection:** A business license protects the owner against being shut down for having an illegal business.
- **Credibility:** A license helps reassure customers that they are dealing with a legitimate business. and not a scammer.
- **Financial requisition.** To qualify for funds, a business must possess a business license.
- Business licenses are important because they provide a record of all businesses that may owe tax to the government.

Marketing is more than just sale. Try to find out what the customers want and then meet their demand (Know your customers)

Module Eight:

Maize Grain Standards

A standard is a document that provides requirements, specifications, guidelines, or characteristics that can be used consistently to ensure that products, materials, processes and services are fit for their purpose.

Standards are developed by national, regional and international standards institutions often to enforce legislation.

These bodies issue specifications for commodities as well as methods of testing.

8.1. Importance of Grain Standards

- Complying with standards reduces post-harvest losses and ensures the final product is of high quality.
- Farmers get better prices while traders and processors get reliable supply of grain that they
 can sell to their clients.
- Consumers get food that is safe and nutritious to eat.
- · Facilitates both national and regional trade

8.2. Specifications

The maize standard requires that maize grain should be free from foreign smell, diseases (moulds), live insects and insect damage, weed seeds, other edible grains, discoloration, immature/shriveled maize, animal droppings and any other contaminants such as heavy metals and chemical residues.

Specifically, maize grain shall comply with maximum limits given in table 8 below when tested in accordance with the test methods specified therein.

Table 8: Specific requirements for dry maize

S/N	Characteristic	Maximum Limit			Test Method
		Grade 1	Grade 2	Grade 3	
i.	Foreign matter, %, m/m	0.5	1.0	1.5	
ii.	Inorganic matter, % m/m	0.25	0.5	0.75	ISO 605
iii.	Pest damaged grains, % m/m	1.0	3.0	5.0	
iv.	Rotten and diseased grains, % m/m	1	2	3	
٧.	Discoloured grains, % m/m	1.5	2.0	2.5	
vi.	Immature and shriveled grains, % m/m	1.0	2.0	3.0	
vii.	Filth, % m/m	0.1			
viii.	Total defective grains, % m/m	5	9	14	
ix.	Broken kernels, % m/m	2.0	4.0	6.0	ISO 5223
Х.	Moisture, % m/m	13.5			ISO 6540

NOTE 1: The parameter, total defective grains is not the sum total of the individual defects. It is limited to 70 % of the sum total of individual defects.

NOTE 2 The parameter, discoloured grains is limited to at least 25 % discoloration on both sides of the kernel.

Quality requirement

Current market trends and regulations require safe food to be availed to the market. Consumers of maize and its products expect to consume safe and good quality maize products. Maize and its products must meet quality standards.

Farmers should know that maize quality assurance involves prevention of defects from the earliest stages of cultivation. Therefore, quality of maize grain starts from proper land preparation up to when maize is sold. It is therefore, important to ensure good practices are followed at all levels

Contaminants (heavy metals, chemical residues)

Maize must be free of heavy metals in amounts stipulated by the Codex Alimentarius Commission. Heavy metal quantities can only be determined by testing in a laboratory using a special equipment.

The contaminant limits are outlined in 9 below:

Table 9: The contaminants limits

Heavy Metal	Limit
Arsenic	0.1 mg/Kg
Cadmium	0.1 mg/Kg
Lead	0.2 mg/Kg
Mercury	0.1 mg/Kg
Tin	0.1 mg/Kg
1Mg/Kg is equivalent to ppm (parts per million)	

Aflatoxins

Aflatoxins are poisons released by certain moulds. They come from the soil and air and grow when grain is handled poorly. Aflatoxins are not visible to naked eyes. Determination of presence and level of aflatoxin is done in analytical laboratories and the tests are very expensive. Aflatoxin contaminated maize with levels exceeding 10ppb should not be traded for food or feed.

Consumption of high levels of aflatoxin can cause cancer and liver damage and may also lead to death. Always avoid growth of fungus at all stages of the maize value chain.

Maize grain shall comply with the maximum limits for mycotoxins given in table 10 below when tested in accordance with the test methods prescribed therein.

Table 10: Mycotoxin limits for maize grain

S/N	Mycotoxin	Maximum limit	Test method
i.	Total aflatoxins (AFB1+AFB2+AFG1 +AFG2), μg/kg	15	ISO 16050
ii.	Aflatoxin B1, μg/kg	5	
iii.	Fumonisins, mg/kg	2	AOAC 2001.04

FDEAS 2:2017

Grain Grading

Grain grading is a process of categorizing grain based on certain quality parameters. This informs decisions such as storage of the grain, uses of the grain and the purchase price.

Method of Sampling

Sampling shall be carried out according to ISO 24333.

8.3. Hygiene

One of the ways of ensuring quality standards is to employ Good Hygienic Practices (GHPs) during handling. GHPs along the post-production value chain ensure good quality and indirectly help in reduction of post-harvest losses through reduction of cross contamination that leads to spoilage. Under the provision of the EAS 2 Standard, grain shall be prepared, packed, stored, transported and distributed under hygienic conditions. This implies that maximum care must be taken to ensure that maize is packaged in clean containers by clean people. The areas that the maize is stored should be clean and meet hygiene standards. These stores should be free from pests (e.g. rodents, cockroaches, weevils and other vermin). Modes of transport should also be clean.

8.4. Packaging

Maize, when not handled in bulk, shall be packed in clean bags (maximum 50 kg net weight) or similar acceptable protective containers which will safeguard the hygienic and other qualities of the maize. In East Africa, it is common practice to package maize in second-hand bags. For a maize consignment to comply with the requirements of EAS 2, clean bags must be used.

The containers, including packaging materials, shall be made only from substances that are safe and suitable for their intended use. These materials should be food-grade, and, where verification is required, a certificate from the supplier should be available to demonstrate that the materials have been declared safe for use in food and food products.

8.5. Labelling

The following information shall be provided in order to comply with the requirements of EAS 38 and EAS 46:

- 1. The name of the product should be declared as "White Maize Grain" on the bags. The grade of the maize grain should also be indicated.
- 2. The name, address and physical location of the producer/packer/importer/distributor should be

- indicated on the bags.
- 3. The bags should have a lot/batch/code number for traceability.
- 4. The net weight in kilograms should be shown on the package. The EAC partner states are signatories in the International Labour Organisation (ILO) for maximum package weight of 50 kg where human loading and offloading is involved.
- 5. The packages should have declaration that the "food is for human consumption".
- 6. The packages should also have storage instructions "Store in a cool dry place away from any contaminants".
- 7. The package should indicate the crop year and the packaging date.
- 8. The packages should have instructions of the disposal of used packages.
- 9. The country of origin should be indicated.
- 10. A declaration on whether maize was genetically modified or not should be included.

Module Nine:

Farming as a Business

A business is a commercial activity designed to supply goods and/ or services that are demanded by the market with a major aim of making a profit. Farming as a business is built on the principles of improving farm production to increase profits and/or ensure sustainability of farm output. To make profit in business, the cost of production must not exceed the income. Farmers need to understand and update business practices as technology changes.

Farming as a business requires farmers to have entrepreneurship skills that can enable them carry out farming on a commercial scale.

9.1. Commercial Farming

Farming as a business is based on the commitment of the farmer entrepreneur to carry out farming as an occupation, with a major aim of making profit. The farmer must ensure proper business planning, enterprise selection, business record keeping as well as farm enterprise budgeting.

For commercial farming to be a viable venture, farmers must accurately know their cost of production, margins, and understand how to maximise profits by lowering costs of production while increasing yield.

Acreage

This is the size of land used for agricultural purposes. It is measured in acres or hectares. However, different communities use different units of measurement for land area.

1 acre = 4,000 square meters

1 hectare = 2.5 acres (10,000 square meters)

The size of a farmland is very important for:

- Planning accurate input requirements
- Forecasting potential yield and income
- Evaluating performance (potential vs actual)

Land is the principal capital for a business enterprise therefore it must be optimally utilised.

Yield

Yield is the output per unit area usually expressed as kilograms per hectare (kg/ha. However, in most farming communities, it expressed in terms or bags per acre or otherwise. Yield can only be known if one knows the land size and the weight of the harvest.

Yield potential should be the target at planning. Other value chain management practices will determine the deviation from the potential (100%).

Productivity

This is the yield per care (kg/acre). As a commercial farmer, it is important to aim at maximum productivity as this determines the total volume of produce supplied to the market. The bigger the volume, the higher the sales and the higher the profits assuming that other factors are held constant.

Profitability

A state of yielding profit or financial gain from a business activity and depends on how the farmer manages costs of production, yield and market price. It is expressed as:

Profit = Sales – Costs of Production

Benefits of farming as a business

Farmers that engage in Farming as a business enjoy the following benefits:

- Growth in income as a result of increased profit margins.
- Improved standards of living due to increased income.
- Diversity of consumed products purchased using increased income.
- Improved nutrition and household food security.
- Increased productivity and efficiency of the family farm.

9.2 Principles of Business

- Invest resources with a profit motive.
- Provide products or services of value to satisfy the market in exchange for a monetary return.
- Legal and ethical activities with a defined purpose: Businesses undertake activities that conform
 to the laws and standards of the society in which they operate, and they clearly state what they
 exist to do for customers and stakeholders, including their core business.
- Plan, analyse the environment, and manage risk: Businesses must undertake planning to continuously check what happens within and outside of the businesses, stay alert to uncertain events, and work to reduce potential loss.
- Record keeping: Businesses out to keep up-to-date records for reference in planning and decision making
- Relationship management and continuity: Businesses should develop long-term relations with other stakeholders and continue to operate even beyond the life of the founder.

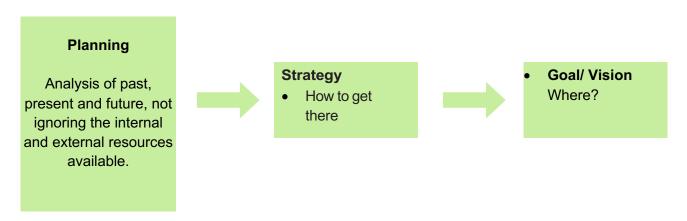
Farming as business = Inputs (seed, fertilisers, pesticides, herbicides, farm equipment) + Processes (land preparation, planting, weeding, fertiliser application, harvesting, and output marketing) = Maize grain at a profit.

9.3. Farm Planning and Decision Making

Farm planning is an important aspect of farm business and it involves setting where the business is going (goals) and how to get there (strategy). A successful farm is not the result of chance or luck, but the result of good planning. Planning is the process of thinking through what is desired and how it will be achieved. Plans must be made before any other management activities can be performed.

A poor plan is better than no plan, and not planning is planning to fail

Assessment of past, present and expected future performance are integral to the planning process. It is important to take time to analyse past financial and production records to find out which production practices worked well which did not and identify weak spots. While planning for the present, one should consider internal (resource availability) and external (markets, economy, weather) forces on the decision-making process. There is need to emphasise joint family household planning and visioning to agree on tasks and roles.



9.4. Risk Management

Risk refers to the possibility of incurring a loss due to uncertain outcomes. These could be due to weather, diseases, pests, market, and price. Risk management are the measures put in place by the farmer to avoid or minimise the negative impact of hazards and shocks.

Managing risk is very important for the success of agricultural operations. While some risks can be managed through changes in farming and marketing practices, others cannot be avoided as they are natural (for example, droughts and floods).

Therefore, managers of farm businesses need to focus on managing manageable risks and take measures to reduce the negative impact of those that are uncontrollable.

Maize farming like other businesses is supposed to generate income but this is not always certain. This is because businesses operate in a rapidly changing and unpredictable environment that impacts the outcomes of business activities.

While the physical, political, economic, social, technological, and trading environment presents opportunities for business, it also offers threats that make business risky. However, this does not stop businesses from operating. Entrepreneurs have to expect, accept, and manage risks as they relate to business.

An identified risk is not a threat but a management problem.

The risks and their associated mitigation measures are shown in table 11 below.

Table 11: Risk and associated mitigations

Value Chain Level	Risk	Possible effects	Mitigations
Production	 floods Input shortages /inaccessibility High input costs Poor quality inputs (counterfeits) Pests and diseases Ill health and labour shortages Theft Fire 	Total loss or reduction in beans yield Loss of income	 Adoption of climate smart technologies (irrigation, greenhouse etc.) Good business planning Diversification of enterprises (crops and livestock) Adoption of appropriate technologies Staying up to date with disaster warnings Collaboration with other farmers in acquiring funds and inputs Crop Insurance Insurance Contract farming Taking advantage of established market systems such as Warehouse Receipt System and commodity market exchange Collective marketing Value addition Proper planning

9.5. Farm Record Keeping

This is the documentation of all the farming activities Farm records facilitate quick reference to previous activities, and this enables the farmer to make quick informed decisions. Record keeping also provides useful information for assessing the performance of a business at any time.

It is important for farmers to emphasise record keeping to enable them carry out financial analysis and budgeting as well as making informed business decisions. Farm records include human resource, finance, production, operation, storage and marketing (Annex 5).

Types of Farm records

(i) Human Resource

These include details of the labour force, leave calendar and profiles of the workers for the farm

(ii) Financial

They include:

- Invoices: document issued by the seller to the buyer demanding payment for the goods and services offered. It indicates the quantity, unit price, taxes and details of the payee.
- Payment vouchers: A document prepared to pay service providers after invoices have been received and verified
- Receipts: It is a document issued acknowledging payment
- Pay in books: Documents indicating money you have paid in the bank
- · Cash book Contains information of the money banked, received and spent

(iii) Operation

These are records that contain all farm activities as part of farming as a business. A farmer needs to design a simple comprehensive record entry/ report which can easily be understood by all the people on the farm. Records must be easy to understand and written in such a way that they can easily be accessed for analysis.

(iv) Storage

- Stock card: It is a document in form of a card hanged on a batch of food products or grains
 indicating the quantity of stock you have at that time. You can also have stock card for all inputs
 at your farm. Keeping track of stock helps with identifying theft, guarding against wastage and
 unnecessary purchases and planning for production.
- Stack Card: Card fixed to a bag stack used to keep a tally of the number and weight of bags of grain either added or removed from the stack.
- Goods Received Note (GRN): Document issued out to acknowledge receipt of goods.
- Received Stock ledger books: Records of the stock that has been received in the store/warehouse.
- Outgoing stock ledger books: Records of stock that has been removed from the store.
- Quality control records: Records for quality status of the stored grain.
- Fumigation records: Records indicating fumigation activities carried out on the farm.

(v) Marketing

- List of customers
- Price lists
- Details of buyers and quantities desired by the market
- Product types

Characteristics of good records

It should be simple and easy to use. If your record keeping system is complicated, it is more likely to generate mistakes.

The financial records maintained should have appropriate level of details depending upon the type of your business. A more complex farm operation requires a more detailed system.

A good system provides essential information in a timely manner. Make sure that your records provide essential information on a timely basis.

9.6. Resource Mobilisation and Management

Resource mobilisation are activities involved in securing required inputs and products for the given programme. It involves making better use of, and maximising existing resources such as land, capital and labour (human) that determine the day-to-day activities and accomplishments. For any given farm activity, it is important to know the resources required and how they can be acquired.

Resource management refers to the decision-making process (setting goal) whereby limited resources (information, land, labour and capital) are allocated to a number of production, marketing, and financing alternatives.

Sources of Finance

Savings

Saving is an act and a habit of putting money away to use at a future date. This can be in the form of cash or material goods whose value appreciates over time. It entails discipline and sacrifice, as one postpones consumption from now to a future date. It leads to capital accumulation over time, which can be invested in profitable enterprises.



Why saving is important

- It is a source of capital for farm investment.
- Easy source of soft loan for the farmer.
- It helps in meeting household needs like paying school fees, hospital bills and buying food.
- Money can be used to expand a business.
- Many organisations that provide a loan will want to see that a farmer has the ability to save before giving him/ her a loan.
- Saving can be used to meet urgent unforeseen emergencies.
- Saving allows a farmer to keep their money safe.

Loan/credit

A loan or credit is money borrowed by an individual from relatives, friends, groups, moneylenders, micro-finance institutions (MFIs) or banks to meet either social or economic obligations. A loan is usually paid back over a specified period with or without interest depending on the source and purpose. Where the loan is acquired for agricultural development, it is referred to as agricultural credit.

Pre-requisites of accessing agricultural credit

- Must be a commercial farmer
- Have production records.
- Have understanding of credit facilities.
- Willingness to pay back
- Must have a business plan

It is advisable that agricultural credit be used to finance:

- Yield -enhancing inputs and technologies e.g. inputs (fertilisers, pesticides, opening up land)
- Cost reducing inputs such as herbicides.

A loan has a cost (interest) that will increase the total cost. Therefore, your yield must increase significantly to cover this cost and make more profit than a non-borrower.

9.7. Formalisation of a Business

Registration of smallholder farmers is through farmer groups, associations and cooperatives. Large scale farmers can register as companies and this will require a business name, physical location, Articles of Association and other relevant documents as required by the law.

9.8. Writing a Business Plan

A business plan is written description of a business' future. It is a road map that describes what you plan to do and how you plan to do it. It is an important first step for any size of business no matter how simple a business is. It helps to get organised and make sure all necessary steps are taken and acts as a guide to help you think carefully about what you want to farm and what to achieve in future. It is one of the documents that is always required by funders and finance institutions when applying for a loan or seeking credit.

A simple but good business plan should include:

- The goal, i.e. the direction of the business.
- Plans to make your farm more efficient or more profitable.
- What crops are being planted and what acreage (how much maize s planted).
- The stages of planting to marketing of maize and what activities need to done at each of these stages.
- Yield and prices used to estimate income.
- How to market your products.
- Business expenses to be incurred.
- Additional resources needed (source of funds e.g. savings, loans etc.)
- How to measure the success of your business.
- Cash flow of the business.

9.9. Cost Benefit Analysis (CBA)

During enterprise selection, the profitability of the enterprise should be taken as key. One of the ways of determining profitability is by carrying out Cost Benefit Analysis of the enterprise as shown in table 12 below.

Gross Margin = Sales – Cost of production

Note: Costs of production involves total costs from production to marketing.

Table 12: Cost Benefit Analysis for Maize

COST BENEFIT ANALYSIS	S FOR MAIZE	USING 4 METHO	DS OF FARMING	
			High Input	
Activity	Traditional Farmer A	Low input Farmer A	Conventional Farmer C	Conventional Tillage Farmer D
Land clearing/slashing (UGX)	60,000	60,000	60,000	60,000
1st Ploughing (UGX)	150,000	150,000	140,000	
2nd ploughing (UGX)			100,000	
Herbicides (UGX)				30,000
Labour herbicide application (UGX)				15,000
Seed (OPV), Hybrid (UGX)	Own seed	30,000 (OPV)	60,000 (Hybrid)	60,000 (Hybrid)
Fertilisers (Basal)(UGX)			150,000	150,000
Labour – digging holes (UGX)	60,000	60,000	60,000	80,000
Applying fertilisers (UGX)			20,000	20,000
Planting (UGX)	20,000	20,000	20,000	20000
Labour for weeding (UGX)	80,000	80,000	80,000	40,000
Herbicide9 (UGX)			36,000	48,000
Herbicide Application (UGX)			10,000	20,000
Top dressing fertiliser (UGX)			120,000	120,000
Labour for top dressing (UGX)			40,000	40,000
Foliar fertilisers (UGX)		40,000	40,000	40,000
Insecticide (UGX)			40,000	40,000
Insecticide application (UGX)		15,000	15,000	15,000
Labour for harvesting (UGX)	16,000	24,000	60000	60,000
Bags (UGX)	12,000	15,000	35000	35000
Shelling (UGX)	20,000	30,000	75,000	75,000
Transportation (UGX)	5,000	10,000	30,000	30,000
Drying (UGX)		12000	45,000	45,000

Cleaning and sealing (UGX)	10,000	15,000	40,000	40,000
Tarpaulins (UGX)	20,000	40,000	80,000	80,000
Total Production Costs (UGX)	453,000	601,000	1,356,000	1,163000
		·		
Yield (Kg/per Acre)	700	1000	2500	2500
Unit cost of Production (UGX)	647	601	542	465
Farm gate price per kg (UGX)	700	700	700	700
Total sales @ 700/-per kg (UGX)	490,000	700,000	1,750,000	1,750,000
Profit (UGX)	37,000	99,000	394,000	587,000

NB: When conducting training on CBA, the table should include all the realistic activities carried during the selected enterprise from production up to marketing.

Profit Calculation

Formula:

Traditional Farmer A

$$Profit = 490,000 - 453,000 = UGX 37,000$$

Low Input Farmer B

$$Profit = 700,000 - 601,000 = UGX 99,000$$

High Input Conventional Farmer C

$$Profit = 1,750,000 - 1,356,000 = UGX 394,000$$

High Input Minimum Tillage Farmer D

$$Profit = 1,750,000 - 1,163,000 = UGX 587,000$$

Note: UGX = Uganda Shillings

Based on the calculation above, the conservation tillage method generates high profits and therefore, high income. The farmer can use the information to make informed investment decisions.

High profitability leads to quick Return on Investment (ROI)

Formula:

$$\mathsf{ROI} = \frac{\mathsf{Gain} - \mathsf{Investment} \ \mathsf{Cost}}{\mathsf{Investment} \ \mathsf{Cost}} \times 100 \ \mathsf{or} \ \mathsf{ROI} = \frac{\mathsf{Benefit}}{\mathsf{Investment} \ \mathsf{Cost}} \times 100$$

Farmer Type Calculation ROI (%)
1. Traditional (A) (490,000 – 453,000) ÷ 453,000 × 100 8%

Farmer Type Calculation ROI (%) 2. Low Input (B) $(700,000-601,000) \div 601,000 \times 100$ 16.5% 3. High Input (C) $(1,750,000-1,356,000) \div 1,356,000 \times 100$ 29% 4. Conservation Tillage (D) $(1,750,000-1,163,000) \div 1,163,000 \times 100$ 50%

Module Ten:

Climate Change

Climate change is the shift in the average weather conditions of an area observed over a long period (30 years and above) of time. Climate Change effects are accelerated by human activities such as deforestation, burning of fossil fuels among others. This is mostly evidenced by the overall trend in raising maximum and falling minimum global temperatures. Climate change may affect the maize value chain in various ways depending on the agroecological zones. It reduces the predictability of seasonal weather patterns and increases the frequency and intensity of severe weather events e.g. floods, drought and hailstorms.

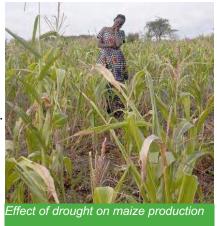
10.1. Climate Change Risks

Climate Change risks include negative impact on crop production and farmers' livelihoods mainly resulting from prolonged dry spells, erratic and excessive rains, storms and lightning. Some regions experience floods while others have prolonged dry spells, pest and disease build up and water shortages which may result into poor quality and low maize yields. Climate variation also contributes to the destruction of infrastructure e.g. road network and markets. All these factors threaten the overall agricultural production value chain.

10.2. Climate Change Impact

Crop production

- Unpredictable rainfall patterns affect planning for field activities such as sowing, weeding, applying inputs especially fertilisers and harvesting. This results into crop failure hence low yields and poor crop quality leading to food insecurity.
- Prolonged dry spell causes water shortages resulting in low yields.
- Prolonged dry spell cause crop pest outbreaks
- Floods destroy maize farms, cause water logging, rotting and increase diseases build up.
- In mountainous areas, excessive rain may cause landslide leading to destruction of maize farms, homes and infrastructure



Socioeconomics

- Land degradation due to cutting down of trees, bush burning, silting of rivers, destruction of river banks
- Decreased crop vield
- Decreased income
- Increased production costs
- Food insecurity
- Increased poverty levels
- Increased migration of the communities e.g. from flooded/landslide areas.
- Labour shortage due to migration

- Destruction of the infrastructures (road and markets)
- Increase in human diseases e.g. cholera and malaria
- Water shortage

10.3. Adaptation and Mitigation of Climate Change Effects on the Maize Value Chain

There are two approaches to responding to the impact of climate. These include climate change adaptation and mitigation measures.

Climate change adaptation refers to the making of anticipatory or reactive adjustments to prepare for expected climate variability and changing average climate conditions, to moderate harm and exploit beneficial opportunities in agriculture such as climate smart agricultural practices.

Climate change mitigation refers to efforts taken to reduce or prevent emission of Green House Gases that warm the planet. These measures include planting trees, use of environment friendly technologies, and renewable energies (such as solar, biogas etc.)

10.4. Why Adapt to Climate Change in the Maize Value Chain?

There is a need to address effects of Climate Change on production, processing, storage, and packaging of agricultural products such as maize.

10.5. Climate smart Agriculture Practices on the Farm

The Climate Smart Agriculture practices on the farm are described in the table 13 below.

Table 13: The Climate Smart Agriculture practices on the farm

Practice	Why the practice
1. Soil testing.	To determine soil fertility levels so that in case of certain mineral deficiencies they can be added back.
Pay attention to seasonal weather forecast.	So that expected weather patterns are known and are followed by farmers. This is also because lack of early warning information perpetuates untimely planting and harvesting leading to increased post-harvest losses.
3. Practice minimum tillage e.g. basin conservation farming.	Reduces the cost of production, improves soil texture, and conserves soil moisture especially in dry areas.
4. Plant certified, early maturing, drought tolerant and high yielding maize varieties better suited to weather conditions.	Certified for quality assurance, early maturing (90 days) and high yielding to withstand drought and disease.
5. Safely use recommended agrochemicals to control weeds, pests, and diseases.	Safety is emphasised to avoid harm on farmer, the plant and the consumer. Apply agrochemicals at recommended rates. Buy from registered/licensed agro-input dealers and follow the crop cycle to manage diseases and pests so that you realise optimum yield.
Plant cover crops as an intercrop.	To suppress weeds and to conserve moisture.

	It is prudent to rotate (cereals -legumes -root crops then back to cereals) to break pests and diseases build-up and improve the soil texture.
7. Harvest water for agricultural production.	To irrigate crops during the dry spell.
8.Plant boundary trees and hedge row.	To have wind breaks, control soil erosion, fix nitrogen, improve soil texture and fertility.
Harvest of maize during dry weather conditions.	To avoid losses due to rotting, and to reduce contamination with Aflatoxins.

While most of the climate change adaptation strategies such as conservation agriculture focus on effects of climate change on production, there is little consideration on appropriate climate smart interventions to cater for post-harvest value chain issues such as storage, processing and packaging.

Below are the recommended climate smart agricultural practices for on farm, postharvest handling, storage and marketing.

10.6. Climate Smart Practices for Post-harvest Handling and Storage

The Climate Smart Practices for Post-Harvest handling and Storage are described in the table 14 below.

Table 14: Climate Smart Practices for Post-Harvest handling and Storage

Practice	Why the practice
10. Shell maize when it is dry	Shell using appropriate shellers and on tarpaulins to maintain good maize grain quality and minimise losses.
11.Dry maize using tarpaulins,	To maintain good quality, minimise losses and aflatoxin
concrete floors and mats or in cribs.	contamination. Ensure that grain is dried to 13% mc.
12. Dry maize grain using	To maintain good quality, minimise losses and aflatoxin
recommended driers e.g. solar driers.	Contamination.
13. Dry maize to the recommended	To maintain good quality, minimise losses and aflatoxin
moisture content (13%) before storage.	contamination.
14. Store maize in dry safe places and	To maintain good quality, minimise losses and aflatoxin
on pallets, and airtight containers (hermetic storage).	contamination.

10.7. Climate Smart Marketing

The climate smart practices for marketing are described in table 15 below.

Table 15: The climate smart practices for marketing

Practice	Why the practice
Sell off dried grain when they are of good quality, good mc and well sorted.	to minimise losses, attract competitive prices and build a good farmer's reputation for quality.

10.8. Mitigation Practices on the Farm

The climate change mitigation practices on the farm are here described in table 16 below.

Table 16: Climate Change Mitigation Practices on the Farm

Practice	Why the practice
	Trees are carbon sinks which reduce the accumulation of Green House Gases in the atmosphere. Fruit trees provide food while leguminous shade trees fix nitrogen in the soil.
Use of renewable energies	To prevent emission of Greenhouse gases

Annexes

Annex 1: Maize Grain

Variety name/ code	Optimal production altitude range	Duration to Maturity (days)	Grain yield (T/Ha)	Special attributes
Longe 1	1000 - 1600	115	6	OPV, Resistant to MSV, drought tolerant, early maturity
Longe 2H	1000 - 1600	125	8	Resistant to MSV, NLB, GLS and to storage pests, resistant to lodging
Longe 3H	1000 - 1600	125	8	Resistant to MSV, NLB, GLS and to storage pests, tendency to produce 2 cobs/plant
Longe 4	1000 - 1600	100-105	4 - 6	OPV, early maturity, drought tolerant, resistant to MSV, NLB and GLS
Longe 5 (QPM), S	1000 - 1600	115	6	Quality Protein maize, early maturity, drought tolerant, high protein content, OPV, resistant to MSV, GLS, susceptible to NLB,
Longe 6H	1000 - 1600	125	8	Higher yields than OPVs, Resistant to MSV, NLB, GLS
Longe 7H	1000 - 1600	125	8	Resistant to MSV, NLB, GLS, drought tolerant
Longe 8H	1000 - 1600	125	8	Resistant to MSV, NLB and GLS
DK 8051	1000 - 1600	145-150	8	Resistant to MSV, NLB and GLS
DK 8071	1000 - 1600	145-150	8	Resistant to MSV, NLB and GLS
DK 8031	1000 - 1600	145-150	8	Resistant to MSV, NLB and GLS
H 517	1400 - 2400	200-210	11	Highland hybrids
H 628	1400 - 2400	200-210	11	Highland hybrids
H 629	1400 - 2400	200-210	12	Highland hybrids
UH 6303	1400 - 1800	150-180	10	Transitional zone hybrid

UH 615	1400 - 1800	150-180	9	Transitional zone hybrid
WH 403	1000- 1500	125	8	Mid- altitude hybrids
29.YARA 41	1000- 1600		8	Mid- altitude
(UH5051				
Bazooka,				
Longe 10H				
NARO maize 63 vita				

Variety name/ code	Optimal production altitude range	Duration to Maturity (days)	Grain yield (T/Ha)	Special attributes
YARA 42	1000 - 1600		8	Mid-altitude
H QPM (Salongo)	1000 - 1600	120	7	Resistant to MSV, NLB, GLS diseases. Quality Protein Maize (QPM)
Longe 9 H	1000 – 1600	120	8	Resistant to MSV, NLB, GLS, drought tolerant
Longe 10 H	1000 – 1600	120	9	Resistant to MSV, NLB, GLS, drought tolerant
Longe 11 H	1000 – 1600	120	8	Resistant to MSV, NLB, GLS, drought tolerant
WE 114		125	7.5	Drought tolerant, resistant to MSV, NLB and GLS
WE 106		125	8.25	Drought tolerant, resistant to MSV, NLB and GLS
PAN 7M - 89	1000 - 1600	140 - 150	9.0	Resistant to MSV. Good semi dent grain type
PAN 63	1000 - 1600	120 - 135	8.7	Resistant to MSV. Good Stand ability, flint grain type

MSV= Maize streak virus NLB = Northern Leaf Blight

GLS = Gray Leaf Spot

Annex 2: FAO crop calendar for Maize

Information from collected literature for Uganda to be used for crop modelling for Uganda

Agroecology	Planting - onset	Planting - end		Growth duration		Harvesting end
Districts of Kamuli, Kaliro, Iganga, Jinja, Mayuge, Kayunga and Bugiri (Busoga farming system)	25/02	15/08	25	110-120 days	15/06	15/12
Districts of Kaberamaido, Katakwi, Amuria, Soroti, Kumi, Bukedea, Pallisa, Budaka, Butaleja, Tororo and Busia (Eastern Savannah)	15/03	15/08	25	110-120 days	05/07	20/12
District of Abim, plus parts of Kaabong, Moroto and Nakapiriprit districts (Karamoja Wet zone)	20/03	20/04	25	100-120 days	30/06	20/08

Districts of Kibaale, Mubende, Kiboga, Bundibugyo, Kyenjojo, Kabarole, Kamwenge, Buliisa, Masindi and Hoima (Lake Albert Crescent)	20/03	31/08	25	110-120 days	10/07	31/12
Districts of Wakiso, Luweero, Nakaseke, Mityana, Mpigi, Mukono, Masaka, Kampala, Kalangala and Rakai (Lake Victoria Crescent)	25/01	31/08	25	110-120 days	15/05	31/12
Districts of Kitgum, Pader, Lira, Dokolo, Amolatar, Apac, Oyam, Gulu and Amuru (Northern Farming system)	15/03	20/07	25	110-120 days	05/07	20/11
Districts of Kisoro, Rukungiri, Kanungu, Kabale. (South western Highlands)	15/08	15/09	25	150-180 days	15/01	15/02
Districts of Moyo, Adjumani, Yumbe, Koboko, Arua, Nyadri and Nebbi (West Nile Farming system)	20/03	20/07	25	110-120 days	10/07	20/11
Districts of Sembabule, Lyantonde, Kiruhura, Mbarara, Isingiro, Ntungamo, Bushenyi, Nakasongola, Ibanda and Kasese (Western Range lands)	15/08	15/09	25	110-120 days	05/12	15/01

Annex 3: List of Common agro-chemicals for maize production

Period of Registration	The registration number	Trade name / commercial name	Name of the active ingredient(s) and concentration				
INSECTICIDES							
16/03/2018	UgC/2018/001779/In/RRRR	JACKPOT 50 EC	Lambda cyhalothrin 50g EC				
27/02/2018	UgC/2018/001776/In/RRRRR	ROCKETT 44EC	Profenofos 400g/l +Cypermethrin 40g/l				
27/02/2018	UgC/2018/001774/In/RRRRR RR	CYPERLACER 5EC	Cypermethrin 50g/l				
12/02/2018	UgC/2018/001771/In/R	LARVET 44EC	Profenofos 400g/l + Cypermethrin 40g/l				
24/01/2018	UgC/2018/001763/In/RR	SICOTHOATE 40EC	Dimethoate 400g/l				
29/08/2016	Ugc/2016/001468/In/R	STRIKER 247SC	Lambda-cyhalothrin 106g/l + Thio- methoxam 141g/l				
19/01/2018	UgC/2018/001762/In/RRRR	HANGTHOATE 40EC	Dimethoate 400g/l				
19/01/2018	UgC/2018/001761/In/RRRR	DUDU ALL 45EC	Cypermethrin 100g/l + Chlorpyrifos 350g/l				
21/09/2016	Ugc/2016/001484/In/RRRRR	TAFGOR 40EC	Dimethoate 400g/l				
15/01/2018	UgC/2018/001746/In/RRRR	DUDU CYPER 5EC	Cypermethrin 50g/I				
12/01/2018	UgC/2018/001744/In/R	EXTREME 44EC	Profenofos 400g/l + Cypermethrin 40g/l				
21/09/2017	UgC/2017/001695/In/RR	CHLOROFET 48EC	Chlorpyrifos 480g/l				
21/09/2017	UgC/2017/001696/In/RR	CYPERMETHRIN 5EC	Cypermethrin 50g/l				
13/09/2017	UgC/2017/001663/In/R	MISILE 44EC	Profenofos 400g/l + Cypermethrin 40g/l				
19/06/2017	UgC/2017/001619/In/RRR	NIMBECIDINE 0.03EC	Azadirachtin 30g/l				
	HERBICIDES						
24/01/2018	UgC/2018/001764/He/RRR	ASCOMINE 72SL	2,4-D Amine 720g/l				
180/1/2018	UgC/2018/001751/He/R	R CHOICE 2,4-D AMINE 720SL	2,4-D Amine 720g/l				

15/01/2018	UgC/2018/001749/He/RRRR	WEEDMASTER 50SL	Glyphosate 500g/IP
15/01/2018	UgC/2018/001748/He/RRRR	BUTANIL 70EC	Propanil 350g/l + Butachlor 350g/l
19/01/2018	UgC/2018/001757/He/RR	OXFEN 24EC	Oxfluorfen 240g/l
22/12/2017	UgC/2017/001726/He/RRR	WEED END 41SL	Glyphosate 410g/l
2/10/2017	UgC/2017/001701/He/R	WEED ROUND TURBO 75.7 SG	Glyphosate ammonium salt 757g/l
18/09/2017	UgC/2017/001665/He/R	RISCOPE 2,4-D 72SL	2,4-D Amine 720g/I
18/09/2017	UgC/2017/001664/He/R	FALCON 720 SL	2,4-D Amine 720g/I
08/01/2018	UgC/2018/001728/He/R	MAIZE PLUS 40 OD	Nicosulfuron400g/l
28/08/2017	UgC/2017/001660/He/RRR	ROUND UP 360 SL	Glyphosate 360g/l
24/08/2017	UgC/2017/001658/He/RRR	WEED KILL 360 SL	Glyphosate 360g/l
14/06/2017	UgC/2017/001609/He/RRRRR R	KALACH 360SL	Glyphosate 360g/l
08/05/2017	UgC/2017/001598/He/R	MAIZE SUCCEED 26% OD	Mesotrione 4% + Nicosulfuron 2% + Atrazine 20%
11/07/2016	Ugc/2016/001448/He/RRRRR RR	PRIMAGRAM GOLD 660SC	Atrazine 370g/l + S-Metolachlor 290g/l
	FOL	IAR FERTILISER	
11/01/2018	UgC/2018/001737/Fe/R	AGROFEED	NPK 12:10:8 + TE
11/01/2018	UgC/2018/001736/Fe/R	EASYGRO CALCIUM	NPK14: 0:2 + TE
07/04/2017	UgC/2017/001589/Fe/R	MAXIFORCE	NPK 20-20-20 + TE
12/12/2017	UgC/2017/001725/AD/RR	SUPER GRO	Wetting agent & Adjuvant
	<u> </u>	<u> </u>	

21/09/2017	UgC/2017/001695/In/RR	CHLOROFET 48EC	Chlorpyrifos 480g/l



Feed the Future Uganda Commodity Production and Marketing Activity

Prevention and Management of the Fall Army Worm(FAW)









Annex 5: Examples of types of records

A. Farm planning schedule:

These are details of the planned farm activities and the tentative dates for carrying them out. The planning schedule should be among the first records a farm manager produces.

An example of a farm planning activity schedule for starting maize production

Activity	Timeframe
Buying tools and equipment	1st Month
Preparing land including clearing and ploughing	
Marking the field	
Digging planting holes	
Buying bean seeds and staking materials	
Gap filling	2nd- 4th Month
•Routine management (weeding, etc.)	
Looking for markets	
Harvesting	

B. Production records:

These include input records, labour records and records of all other inputs that are used in the production of maize.

(i) Input records

An example of an input record for starting a maize farm

Input	Date of purchase	Expected useful life	Unit cost	Quantity	Total cost
Land					
Implements (hoes, pangas, etc.)					
Seed					
Fertilisers					
Pesticides					
Gumboots (pairs)					
Sisal rolls for marking planting holes					
Pegs for marking planting holes.					
Total expenditure on inputs					

(ii) Labour records:

This type of record details the labour used for the various tasks on the farm.

An example of labour records for a maize business

Input	Duration of the activity (e.g. days)	Amount of labour (e.g. person- hours)	Total Cost of the labour (UGX)
Land clearing			
Ploughing and harrowing			
Field marking			
Digging holes			
Planting			
Weeding			
Thinning			
Harvesting			
Transport			
Marketing			

C Marketing Records

(i)Sales record:

The sales record is used to capture information on the sales made. It should include the volumes of the produce sold, the date of sale, the average selling price, the type of buyers and mode payment.

An example of sales record for a bean farm

Date of sale	Type of product	Quantity sold	Average. Price per unit sold	Type of buyer, e.g. bicycle traders, wholesaler, etc	Mode of payment, e.g. cash, cheque, credit etc.

Important financial statements

(i) Expected start up Budget:

This helps in projecting the required capital for a business. It can include the capital required for land hire, production, costs of fixed assets and other variable costs required to start your maize business. Can be developed at the start of the business or when planning for some activities. It therefore gives resource requirements for the business.

Format below for preparing a startup budget.

Required resource	Amount planned	Unit cost	Total cost	
Land				
Labor				
Equipment				
Planting materials				

(ii) Cash flow

The cash flow is an educated guess about when and how much money will come into and go out of your business. The cash flow and sales forecast will enable you to decide what you can afford, when you can afford it and how you will keep your business operating on a month-to month basis. As part of the business plan, a cash flow and sales projection will give you a much better idea of how much capital investment your business idea needs.

Sample of a cash flow statement

Cash Inflows	Amount
Sell of maize grains	
Sell of fresh maize cobs	
Total Cash Inflows	
Cash outflows	
Payment for land	
Purchase of equipment	
Labor expenses	
Purchase of stationery	
Total cash outflows	

(iii) Balance Sheet

The balance sheet describes the assets, liabilities, and equity of a business at a particular point in time. It is a widely used accounting statement that indicates the economic resources of your organization and the claim on those resources by creditors. It shows the assets of the business and the debts/liabilities of the business.

Assets	UGX
Cash	8,000,000
Oxen	1,850,000
Ox ploughs	850,000
Stores	850,000
Total Assets	5,550,000
Liabilities	
Bank Loan	1,500,000
Money from money lender	400,000
Money from a friend	400,000
Total Liabilities	2,800,000
Net assets/Owners Equity	8,250,000

Annex 6: Definitions

Goods – Are tangible things or items that are consumable example food, feeds, tools, agro-chemicals

Services – Are activities people perform such as transportation, cleaning, shelling, storage etc.

Value chain – Is a set of linked activities that work to add value to a product. It consists of actors and actions that improve a product while linking commodity producers to processors and markets

Supply – Refers to the total amount of goods or services that are produced

Demand- Refers to the total amount that consumers will consume

Pest- is any unwanted organism (animal, plant, insect, bacteria, virus, fungus)

Annex 7: References and Resource Guides

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